

# CECO Fybroc

**SERIES 2530**

ASME/ANSI SPECIFICATION  
B73.1 DIMENSIONS

**SERIES 2630**

SELF-PRIMING



## Close Coupled Sealless Pumps

BULLETIN 25B1

# FYBROC SERIES 2530 CLOSE-COUPLED SEALLESS PUMPS

- Capacities to 1500 GPM (350 m<sup>3</sup>/hr)
- Heads to 400 feet (125 m)
- Powers to 100 HP (75 kw)
- Temperatures to 200°F (93°C)
- Working Pressures to 200 PSI (1,380 kPa)
- Ten pump sizes
- Materials of construction availability:  
VR-1, VR-1 BPO-DMA, EY-2

## FEATURES

- "All-FRP", continuous strand, thermoset construction
- Sealless design
- **NO** separate liner concerns
- Separate impeller and inner magnet assembly
- Stationary, self-aligning, sintered silicon carbide shaft
- Interchangeable front and rear thrust bearings
- ASME/ANSI B73.1 dimensioned liquid end
- Zero emissions/leakage
- Simple operation and ease of maintenance

## APPLICATIONS & SERVICES

- Chemical Processes
- Metal Finishing
- Pharmaceutical
- Food Processing
- Scrubber OEMs
- Semi-Conductor
- Printed Circuit Boards
- Rail Car/Tank Unloading
- Water and Wastewater Treatment
- Pulp and Paper
- Automotive
- Battery Manufacturers
- General Industrial
- Hydrochloric Acid
- Sodium Hydroxide
- Sodium Hypochlorite
- Sulfuric Acid
- Ferric/Ferrous Chloride
- Nitric Acid
- Chromic Acid
- Solvents
- Specialty Chemicals

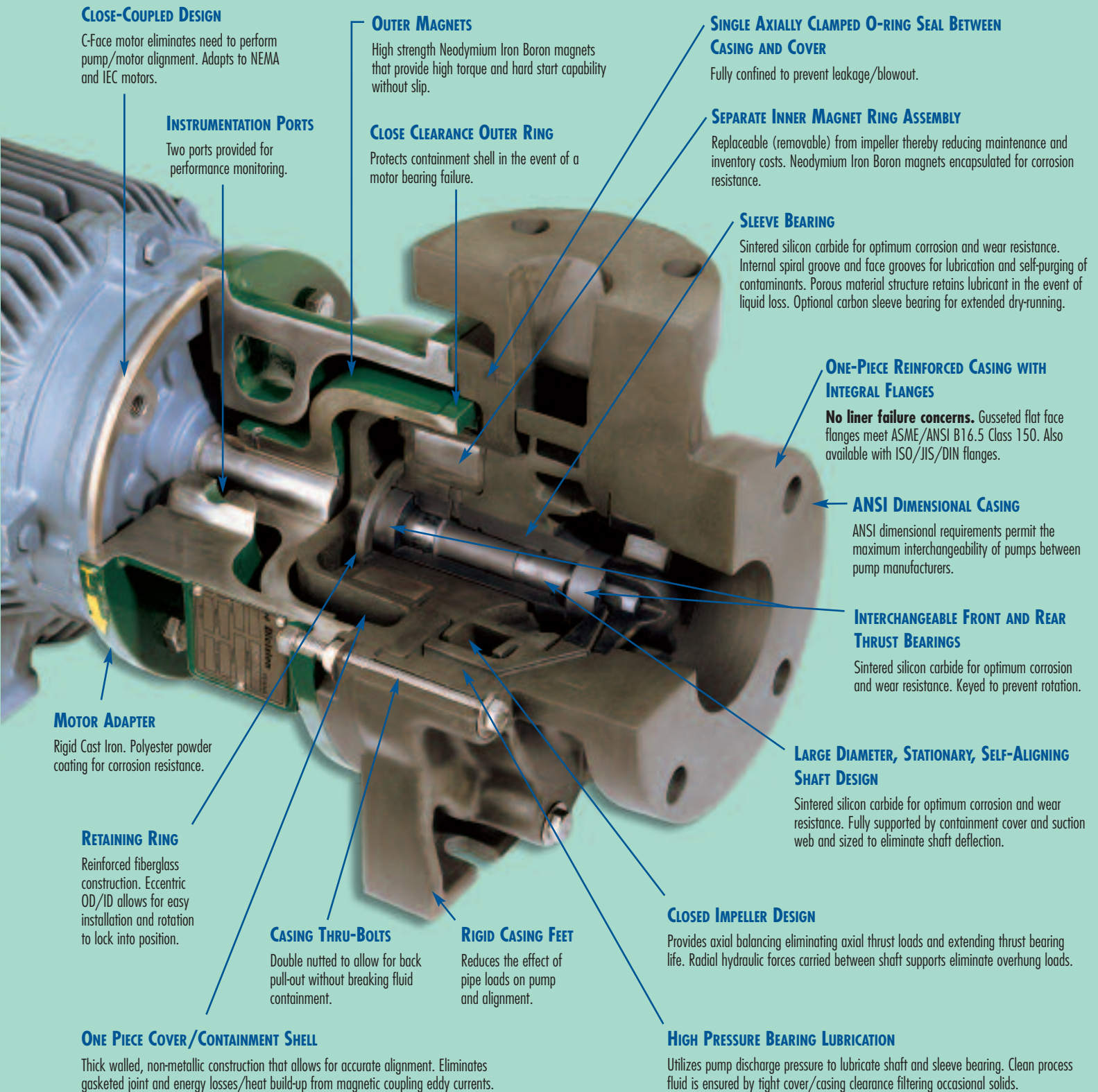


VR-1  
Construction



EY-2  
Construction

# SIMPLE, RELIABLE AND COST EFFECTIVE



## CLOSE-COUPLED DESIGN

C-Face motor eliminates need to perform pump/motor alignment. Adapts to NEMA and IEC motors.

## INSTRUMENTATION PORTS

Two ports provided for performance monitoring.

## OUTER MAGNETS

High strength Neodymium Iron Boron magnets that provide high torque and hard start capability without slip.

## CLOSE CLEARANCE OUTER RING

Protects containment shell in the event of a motor bearing failure.

## SINGLE AXIALLY CLAMPED O-RING SEAL BETWEEN CASING AND COVER

Fully confined to prevent leakage/blowout.

## SEPARATE INNER MAGNET RING ASSEMBLY

Replaceable (removable) from impeller thereby reducing maintenance and inventory costs. Neodymium Iron Boron magnets encapsulated for corrosion resistance.

## SLEEVE BEARING

Sintered silicon carbide for optimum corrosion and wear resistance. Internal spiral groove and face grooves for lubrication and self-purging of contaminants. Porous material structure retains lubricant in the event of liquid loss. Optional carbon sleeve bearing for extended dry-running.

## ONE-PIECE REINFORCED CASING WITH INTEGRAL FLANGES

**No liner failure concerns.** Gusseted flat face flanges meet ASME/ANSI B16.5 Class 150. Also available with ISO/JIS/DIN flanges.

## ANSI DIMENSIONAL CASING

ANSI dimensional requirements permit the maximum interchangeability of pumps between pump manufacturers.

## INTERCHANGEABLE FRONT AND REAR THRUST BEARINGS

Sintered silicon carbide for optimum corrosion and wear resistance. Keyed to prevent rotation.

## MOTOR ADAPTER

Rigid Cast Iron. Polyester powder coating for corrosion resistance.

## RETAINING RING

Reinforced fiberglass construction. Eccentric OD/ID allows for easy installation and rotation to lock into position.

## CASING THRU-BOLTS

Double nutted to allow for back pull-out without breaking fluid containment.

## RIGID CASING FEET

Reduces the effect of pipe loads on pump and alignment.

## LARGE DIAMETER, STATIONARY, SELF-ALIGNING SHAFT DESIGN

Sintered silicon carbide for optimum corrosion and wear resistance. Fully supported by containment cover and suction web and sized to eliminate shaft deflection.

## CLOSED IMPELLER DESIGN

Provides axial balancing eliminating axial thrust loads and extending thrust bearing life. Radial hydraulic forces carried between shaft supports eliminate overhung loads.

## ONE PIECE COVER/CONTAINMENT SHELL

Thick walled, non-metallic construction that allows for accurate alignment. Eliminates gasketed joint and energy losses/heat build-up from magnetic coupling eddy currents.

## HIGH PRESSURE BEARING LUBRICATION

Utilizes pump discharge pressure to lubricate shaft and sleeve bearing. Clean process fluid is ensured by tight cover/casing clearance filtering occasional solids.

# FYBROC SERIES 2530 – DESIGN FEATURES

## FIGURE 1

- Separate impeller and inner magnet ring assembly
- Replaceable (removable) from impeller thereby reducing routine maintenance and inventory costs
- Neodymium Iron Boron magnets encapsulated with 1/8" fiberglass corrosion protection
- Closed impeller design with low stress hex drive

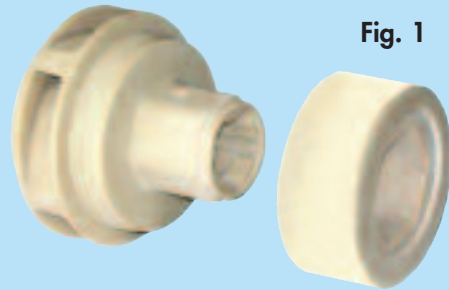


Fig. 1

## FIGURE 2

- One-piece reinforced (ASME/ANSI dimensioned) casing with integral, gusseted flanges
- **NO SEPARATE LINER FAILURE CONCERNS**
- Expanded suction eye to compensate for suction web, thereby yielding lower NPSH requirements

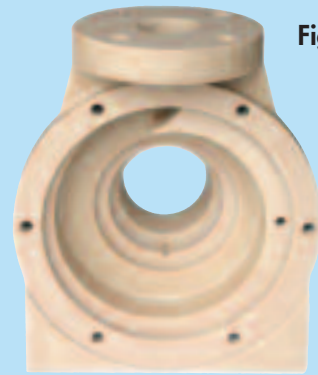
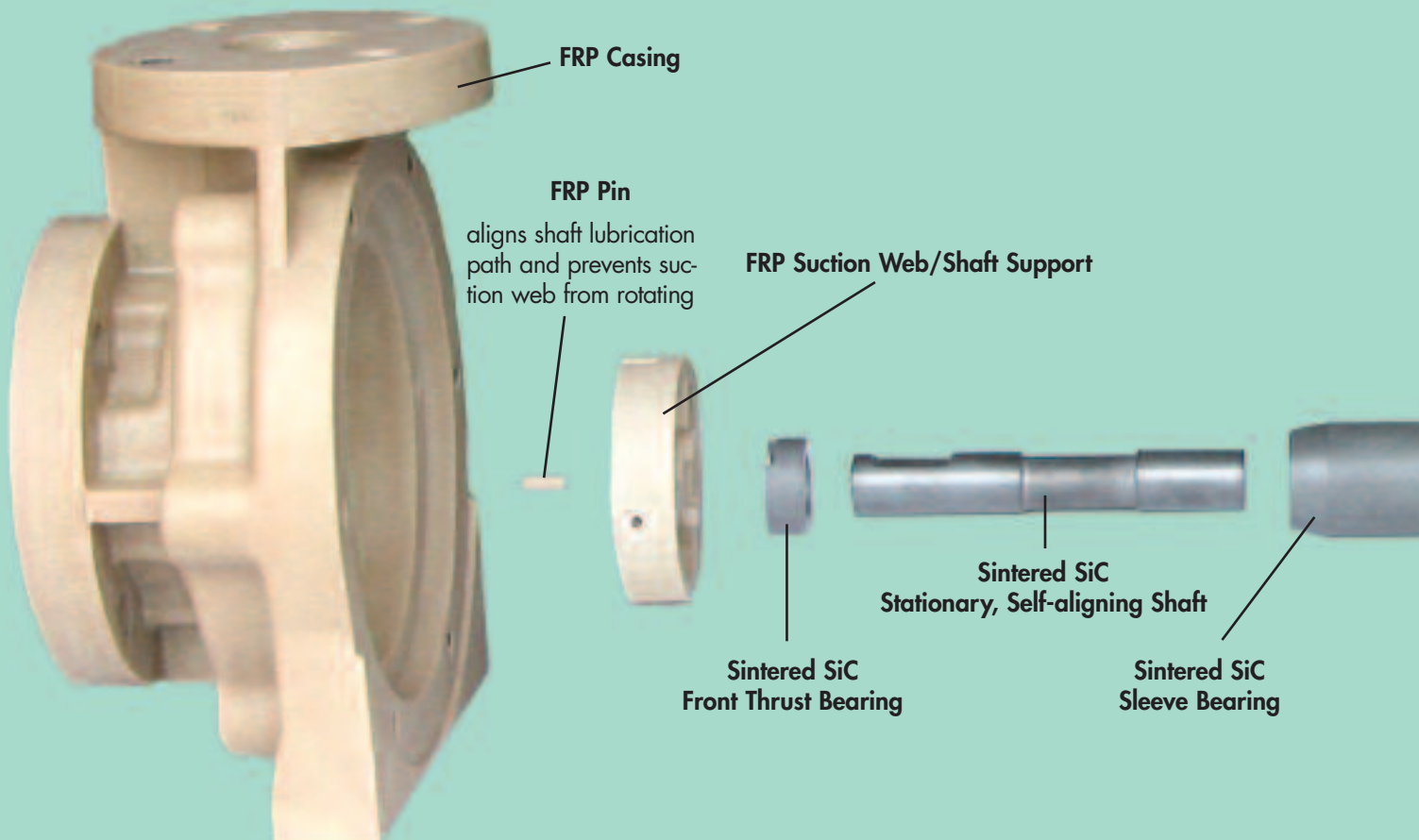


Fig. 2

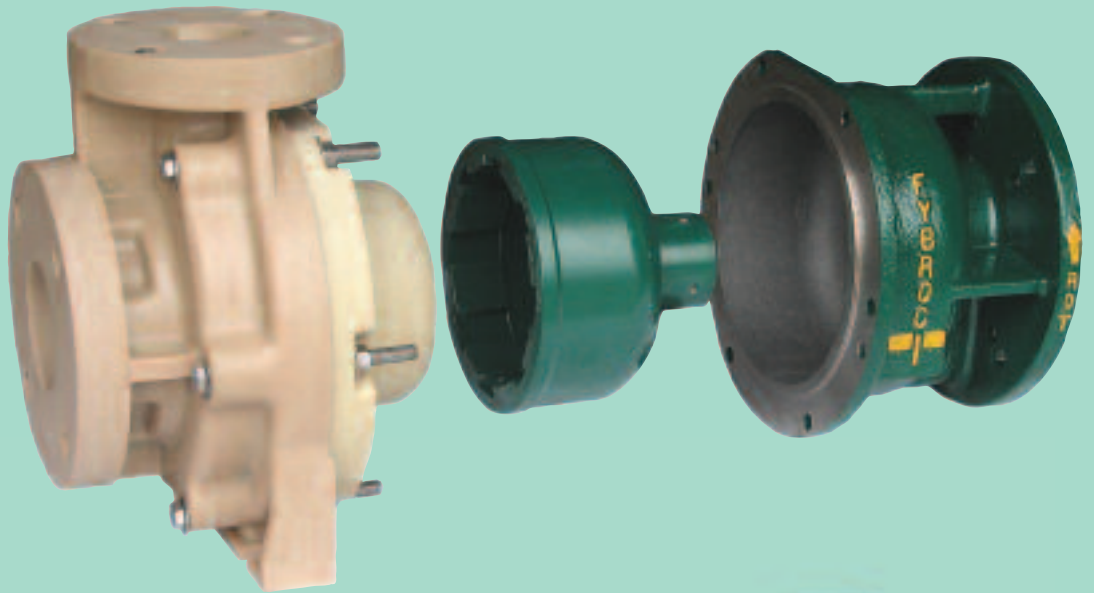




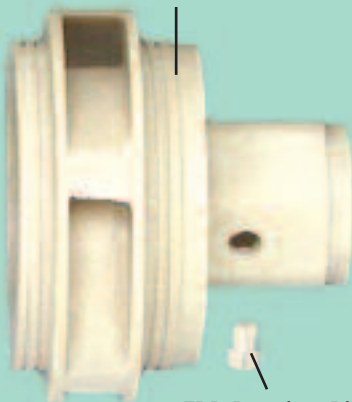
# ASSEMBLED PUMP END



# CONTAINED LIQUID END WITH OUTER MAGNET ASSEMBLY AND PUMP ADAPTER REMOVED



FRP Axially Balanced, Closed Impeller



FRP Bearing Pin

drives sleeve bearing and is held in place by inner magnet ring and pin shoulder

Inner Magnet Ring with FRP Corrosion Protection



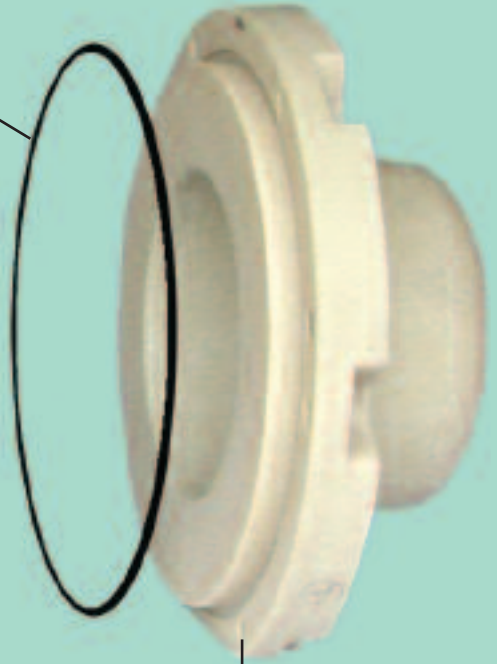
O-ring  
Sintered SiC Rear Thrust Bearing



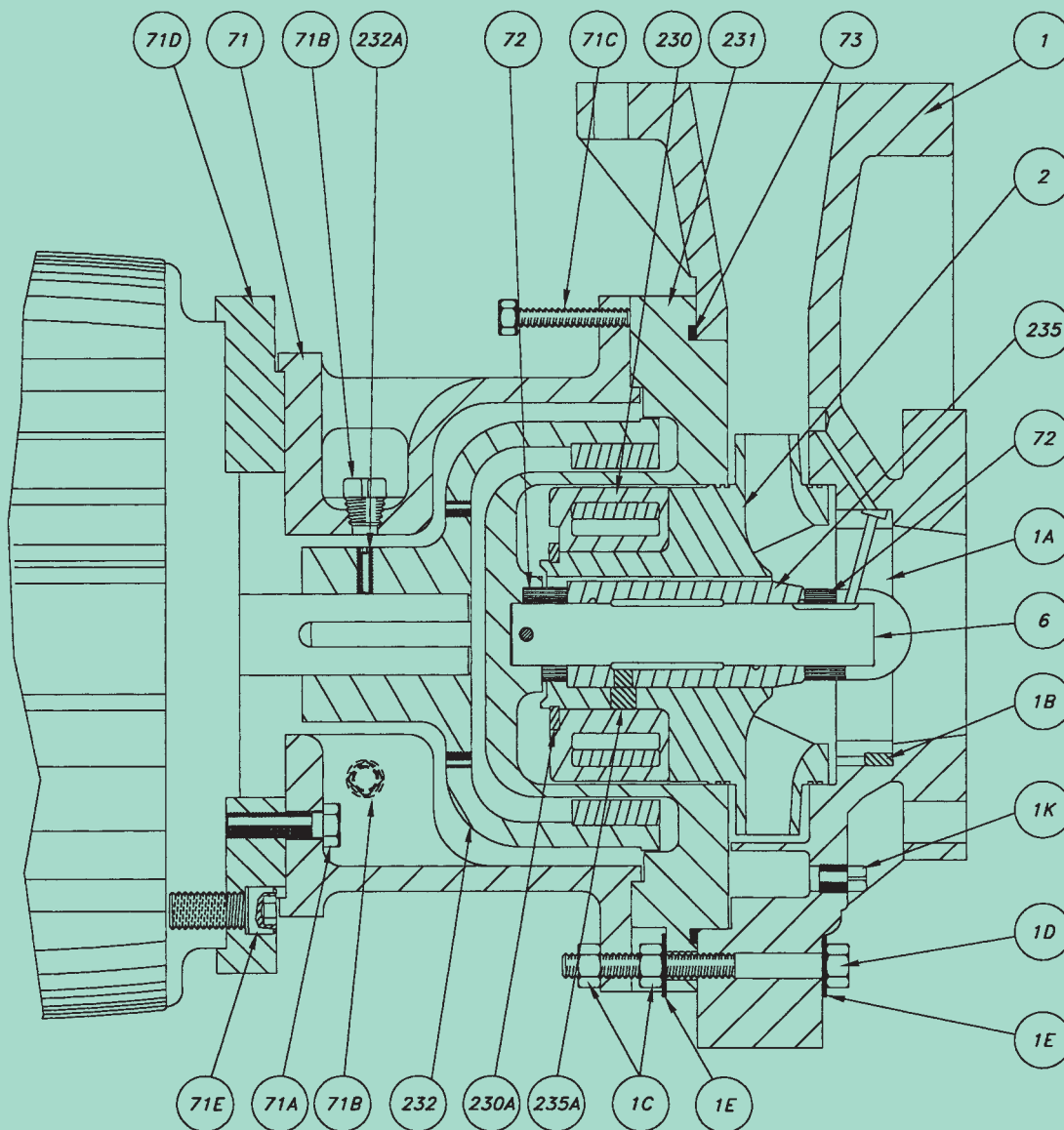
FRP Reinforced Eccentric OD/ID Retaining Ring



O-ring  
One-piece FRP Cover/Containment Shell

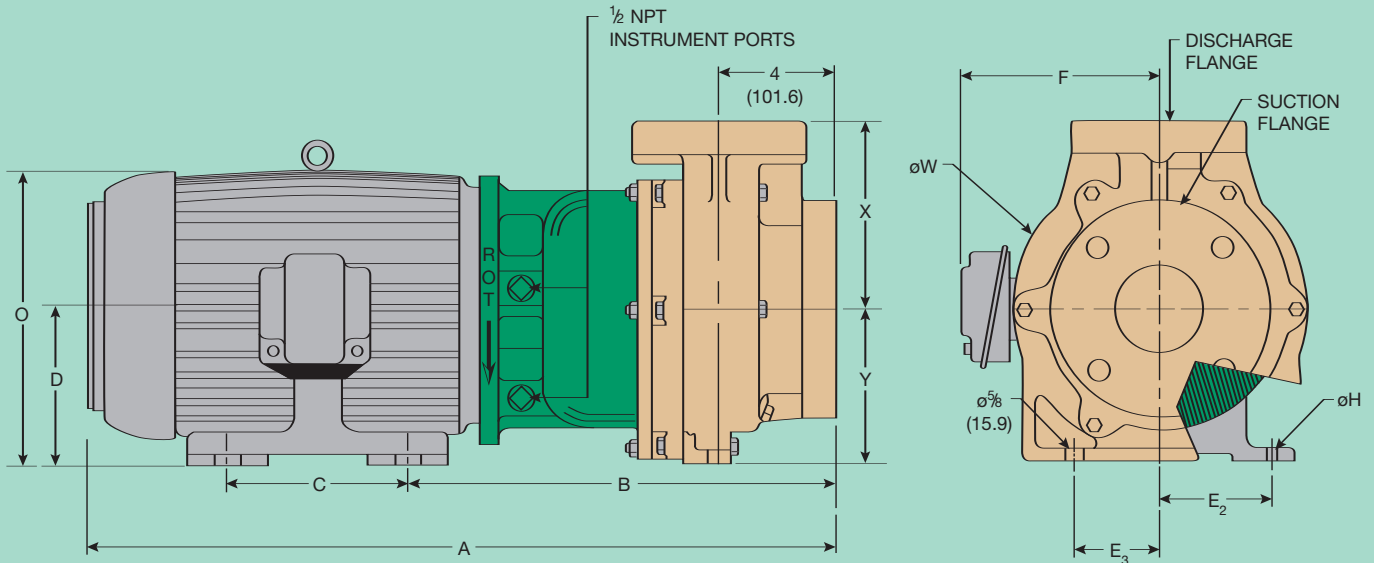


# FYBROC SERIES 2530 – PARTS AND STANDARD MATERIALS OF CONSTRUCTION



PART NO.	DESCRIPTION	QUANTITY	MATERIAL	PART NO.	DESCRIPTION	QUANTITY	MATERIAL
1	Casing	1	Vinyl Ester	71C	Jack Screw, Adapter	2-4	303 SS
1A	Web, Shaft Support	1	Vinyl Ester	71D	Motor Adapter (if required)	1	Cast Iron
1B	Pin, Casing	1	Vinyl Ester	71E	Screw, Motor Adapter (if required)	4	303 SS
1C	Nut, Casing	12-32	303 SS	72	Bearing, Thrust	2	Silicon Carbide
1D	Bolt, Casing	6-16	303 SS	73	O-ring, Shell	1	Viton
1E	Washer, Casing	12-32	303 SS	230	Magnet Assembly, Inner	1	Vinyl Ester
1K	Plug, Drain (opt.)	1	Teflon	230A	Retaining Ring	1	Vinyl Ester
2	Impeller	1	Vinyl Ester	231	Shell, Cover	1	Vinyl Ester
6	Shaft	1	Silicon Carbide	232	Magnet Assembly, Outer	1	Cast Iron
71	Adapter	1	Cast Iron	232A	Set Screw	2	Steel
71A	Screw, Adapter	4	303 SS	235	Bearing, Sleeve	1	Silicon Carbide
71B	Plug, Adapter	2	Steel	235A	Pin, Bearing	1	Vinyl Ester

# FYBROC SERIES 2530 – PUMP DIMENSIONS



SERIES 2530 GROUP I									
MOTOR	A (1)	B (1)	C	D	E2	E3	F (1)	oH	O (1)
143TC	23 <sup>3</sup> / <sub>4</sub>	15	4	3 <sup>1</sup> / <sub>2</sub>	2 <sup>3</sup> / <sub>4</sub>		7	1 <sup>1</sup> / <sub>32</sub>	7 <sup>1</sup> / <sub>2</sub>
145TC	603.2	381.0	5	88.9	69.9		177.8	8.7	190.5
182TC	25 <sup>7</sup> / <sub>8</sub>	15 <sup>3</sup> / <sub>4</sub>	4 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>2</sub>	3 <sup>3</sup> / <sub>4</sub>	3	7 <sup>5</sup> / <sub>8</sub>	7 <sup>1</sup> / <sub>16</sub>	9 <sup>1</sup> / <sub>2</sub>
184TC			114.3						
213TC	29 <sup>3</sup> / <sub>8</sub>	16 <sup>11</sup> / <sub>16</sub>	5 <sup>1</sup> / <sub>2</sub>	5 <sup>1</sup> / <sub>4</sub>	4 <sup>1</sup> / <sub>4</sub>		11 <sup>1</sup> / <sub>8</sub>	7 <sup>1</sup> / <sub>16</sub>	11 <sup>1</sup> / <sub>2</sub>
215TC			139.7						
SERIES 2530 GROUP II									
182TC	27 <sup>1</sup> / <sub>4</sub>	17 <sup>1</sup> / <sub>4</sub>	4 <sup>1</sup> / <sub>2</sub>	4 <sup>1</sup> / <sub>2</sub>	3 <sup>3</sup> / <sub>4</sub>		7 <sup>5</sup> / <sub>8</sub>	7 <sup>1</sup> / <sub>16</sub>	9 <sup>1</sup> / <sub>2</sub>
184TC	692.1	438.1	114.3	114.3	95.3				
213TC	30 <sup>3</sup> / <sub>4</sub>	18 <sup>1</sup> / <sub>8</sub>	5 <sup>1</sup> / <sub>2</sub>	5 <sup>1</sup> / <sub>4</sub>	4 <sup>1</sup> / <sub>4</sub>		11 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>8</sub>	11 <sup>1</sup> / <sub>2</sub>
215TC			139.7						
254TC	34 <sup>9</sup> / <sub>16</sub>	18 <sup>9</sup> / <sub>16</sub>	8 <sup>1</sup> / <sub>4</sub>	6 <sup>1</sup> / <sub>4</sub>	5	4 <sup>7</sup> / <sub>8</sub>	11 <sup>5</sup> / <sub>8</sub>	17 <sup>1</sup> / <sub>32</sub>	13 <sup>1</sup> / <sub>2</sub>
256TC	877.9	471.5	209.6	158.8	127.0	123.8	295.3		342.9
284TSC	37 <sup>1</sup> / <sub>8</sub>	18 <sup>3</sup> / <sub>4</sub>	9 <sup>1</sup> / <sub>2</sub>	7	5 <sup>1</sup> / <sub>2</sub>		12 <sup>1</sup> / <sub>8</sub>	13.5	14 <sup>1</sup> / <sub>8</sub>
286TSC			241.3						
324TSC	39 <sup>3</sup> / <sub>4</sub>	20 <sup>7</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	8	6 <sup>1</sup> / <sub>4</sub>		13 <sup>5</sup> / <sub>8</sub>	2 <sup>1</sup> / <sub>32</sub>	15 <sup>3</sup> / <sub>4</sub>
326TSC	1009.7		266.7						
	4 1 <sup>1</sup> / <sub>4</sub>	519.1	12						
	1047.8	(2)	304.8						

SERIES 2530 GROUP I					
PUMP SIZE	SUCT.	DISCH.	X	Y	oW
1X1 <sup>1</sup> / <sub>2</sub> X6	1 <sup>1</sup> / <sub>2</sub>	1	6 <sup>1</sup> / <sub>2</sub>	5 <sup>1</sup> / <sub>4</sub>	10 <sup>1</sup> / <sub>8</sub>
1 <sup>1</sup> / <sub>2</sub> X3X6	3	1 <sup>1</sup> / <sub>2</sub>			
2X3X6	3	2			
1X1 <sup>1</sup> / <sub>2</sub> X8	1 <sup>1</sup> / <sub>2</sub>	1	165.1	133.3	257.2
SERIES 2530 GROUP II					
3X4X6	4	3	8 <sup>1</sup> / <sub>4</sub>	8 <sup>1</sup> / <sub>4</sub>	14 <sup>1</sup> / <sub>4</sub>
2X3X8	3	2	209.6		
3X4X8	4	3	241.3		
1X2X10	2	1	11	209.6	362.0
4X6X10	6	4	8 <sup>1</sup> / <sub>2</sub>	10	22 <sup>1</sup> / <sub>4</sub>
4X6X13			215.9		

FLANGE	O.D.	THICK.	B.C.	NO. OF HOLES	SZ. OF HOLES
1	4 <sup>1</sup> / <sub>4</sub>	7 <sup>7</sup> / <sub>8</sub>	3 <sup>1</sup> / <sub>8</sub>	4	5 <sup>5</sup> / <sub>8</sub>
1 <sup>1</sup> / <sub>2</sub>	108.0	22.2	79.4		15.9
2	5	1 <sup>1</sup> / <sub>8</sub>	37 <sup>7</sup> / <sub>8</sub>		3 <sup>3</sup> / <sub>4</sub>
3	127.0		98.4		
4	6	28.6	120.7	8	19.1
6	152.4	31.8	190.5		
	7 <sup>1</sup> / <sub>2</sub>		152.4		
	190.5		190.5		
	9		190.5		
	228.6	(3)	241.3		

(1) Motor dimensions may vary depending on manufacturer  
 (2) Add 1.875" for pump sizes 4X6X10 and 4X6X13

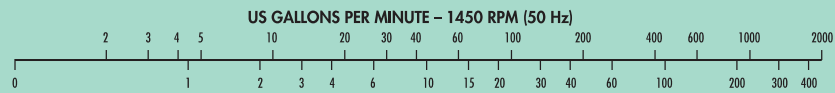
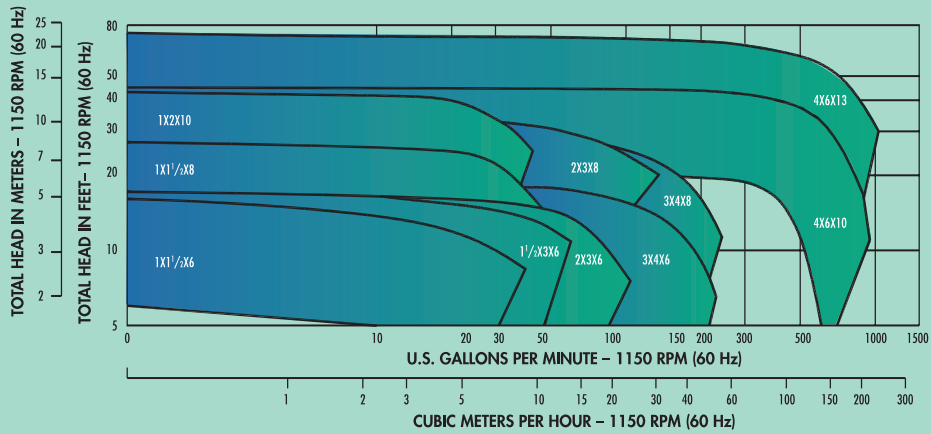
All dimensions in inches and millimeters  
 Flanges are ASME/ANSI B16.5 Class 150 Flat Face  
 Adapts to NEMA/IEC motors. Consult factory for flange configuration required to mount IEC motors.

(3) Raised suction connection  
 (4) 3/4-10 tapped holes 1" deep.

# FYBROC SERIES 2530 – PUMP COVERAGE

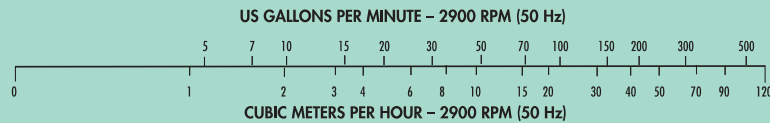
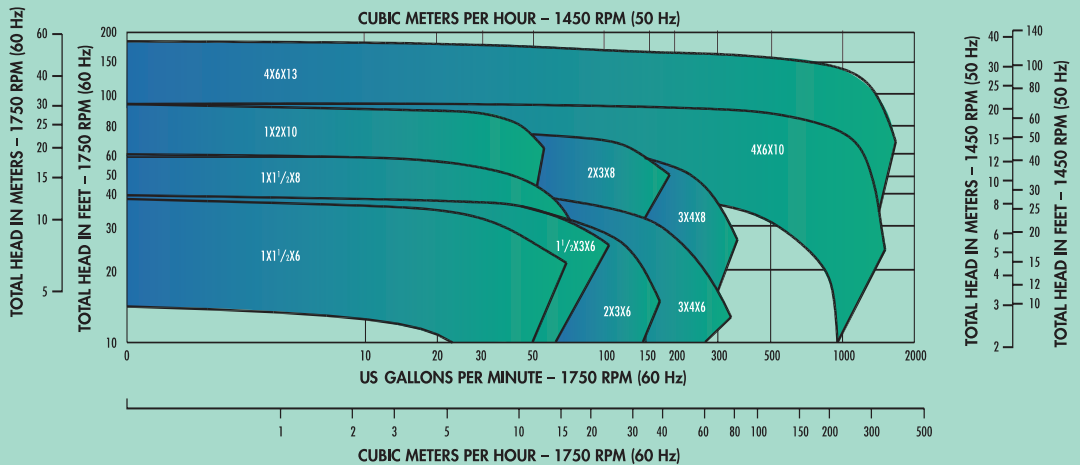
## 1150 RPM

60 HERTZ



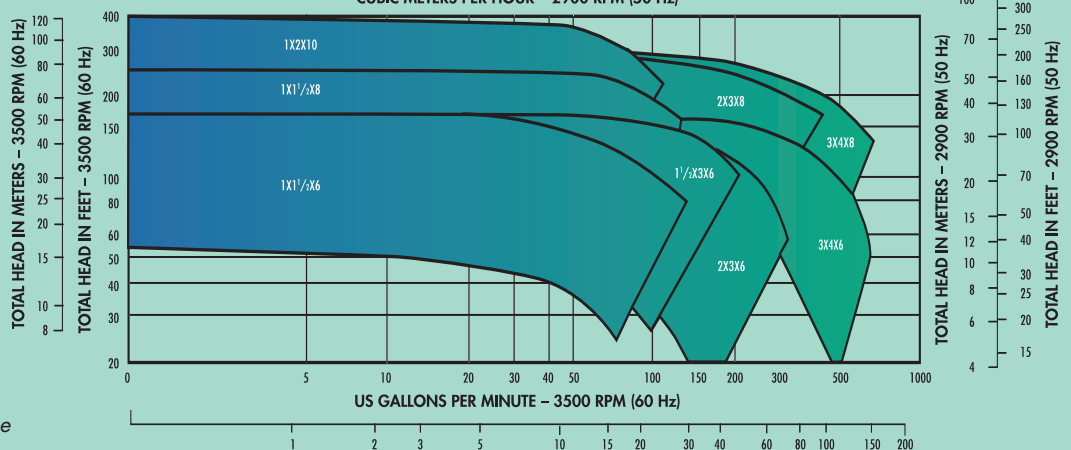
## 1750/1450 RPM

60/50 HERTZ



## 3500/2900 RPM

60/50 HERTZ

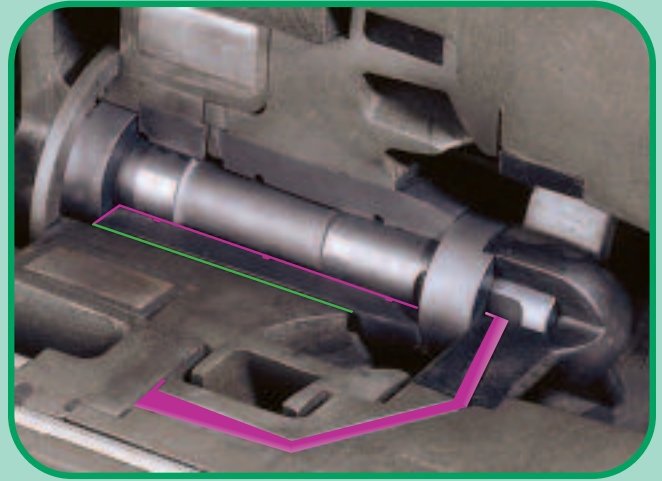


NOTE: For specific performance curves [www.fybroc.com](http://www.fybroc.com).



# HIGH PRESSURE BEARING LUBRICATION PATH

- Bearing lubrication path taken off of high pressure area
- Filters occasional solids out of the lubrication flow path
- Solid size restricted by the nominal 1/16" casing/cover clearance
- Sleeve bearing contains an integral spiral groove and face grooves for lubrication and self-purging of contaminants



The Fybroc Series 2630 is an FRP, close-coupled, self-priming, magnetic-drive sealless pump that incorporates many of the features found on the Fybroc Series 2530 pumps. With the exception of the casing volute/tank assembly, all components of the Series 2630 are fully interchangeable with those of the Series 2530. The Series 2630 is ideally suited for corrosive sump applications, tank car unloading, and other similar, demanding applications. The volute casing has been designed with optimal proportions in the recirculation chamber to provide for short and efficient priming times, without the use of troublesome check valves. The volute casing inlet

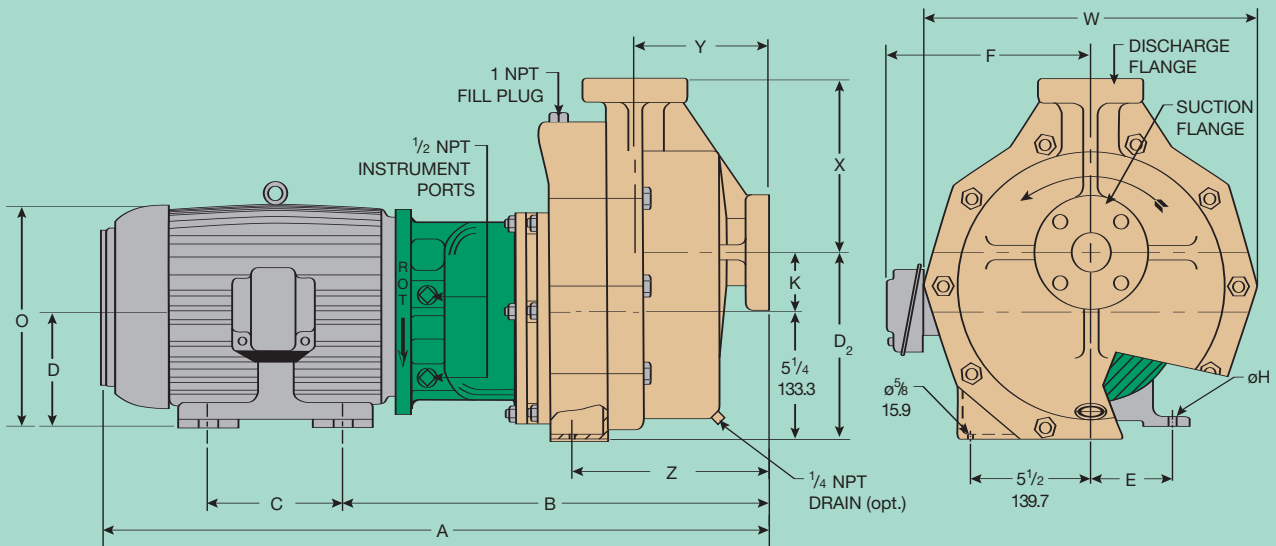
## FYBROC SERIES 2630 SELF-PRIMING

- Capacities to 300 GPM (70 m<sup>3</sup>/hr)
- Heads to 200 feet (65 m)
- Suction Lifts to 20 feet (6 m)
- Two pump sizes

has also been designed to minimize NPSH requirements, thereby leading to greater allowable suction lifts.

An important feature of the Series 2630 is its replaceable volute extension. The casing volute cutwater in any self-priming pump must be in close proximity to the impeller in order to permit efficient priming. The removable volute extension in the Series 2630 is available in a number of sizes to match specific impeller diameters permitting field hydraulic changes and the restoration of priming efficiency, all without casing modifications or replacement.

# FYBROC SERIES 2630 SELF-PRIMING – PUMP DIMENSIONS



**SERIES 2630 SELF-PRIMING GROUP I**

MOTOR FRAME	PUMP SIZE	A (1)	B (1)	C	D	E	F (1)	H	O (1)
143TC	1 x 1 1/2 x 8	28 3/8 720.7	19 9/16 496.9	4					
	2 x 3 x 6	30 9/16 776.3	21 3/4 552.5	101.6	3 1/2 88.9	2 3/4 69.9	7 177.8	11/32 8.7	7 1/2 190.5
145TC	1 x 1 1/2 x 8	28 3/8 720.7	19 9/16 496.9	5					
	2 x 3 x 6	30 9/16 776.3	21 3/4 552.5	127.0					
182TC	1 x 1 1/2 x 8	30 3/16 766.8	20 1/16 509.6	4 1/2 114.3					
	2 x 3 x 6	32 3/8 822.3	22 1/4 565.2		4 1/2 114.3	3 3/4 95.3	7 5/8 193.7		9 1/2 241.3
184TC	1 x 1 1/2 x 8	30 3/16 766.8	20 1/16 509.6						
	2 x 3 x 6	32 3/8 822.3	22 1/4 565.2	5 1/2 139.7				7/16 11.1	
213TC	1 x 1 1/2 x 8	33 11/16 855.7	20 15/16 531.8						
	2 x 3 x 6	35 7/8 911.2	23 1/8 587.4		5 1/4 133.3	4 1/4 108.0	11 1/8 282.6		11 1/2 292.1
215TC	1 x 1 1/2 x 8	33 11/16 855.7	20 15/16 531.8	7					
	2 x 3 x 6	35 7/8 911.2	23 1/8 587.4	177.8					

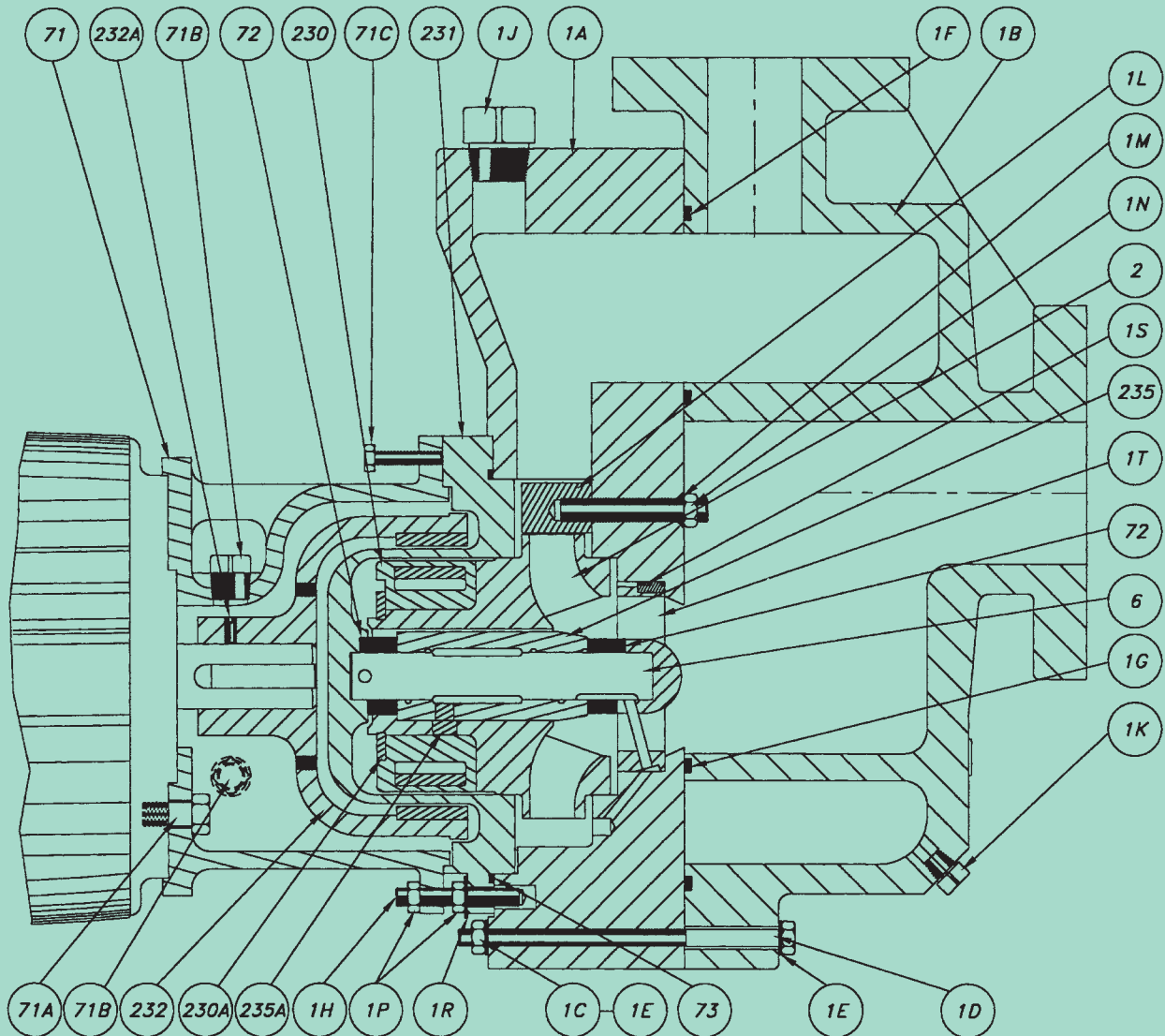
**SERIES 2630 SELF-PRIMING GROUP I**

PUMP SIZE	SUCT.	DISCH.	D <sub>2</sub>	K	W	X	Y	Z
1 X 1 1/2 X 8	1 1/2	1	8 7/8 225.4	3 5/8 92.1	14 3/8 365.1	7 177.8	6 152.4	9 5/16 236.5
2 X 3 X 6	3	2	9 1/8 231.8	3 7/8 98.4	17 5/8 447.7	9 1/8 231.8	7 177.8	11 1/2 292.1

FLANGE	O.D.	THICK.	B.C.	NO. OF HOLES	SZ. OF HOLES
1	4 1/4 108.0	1 25.4	3 1/8 79.4	4	5/8 15.9
1 1/2	5 127.0	1 1/8 28.6	3 7/8 98.4		3/4 19.1
2	6 152.4		4 3/4 120.7		
3	7 1/2 190.5	6 152.4			

(1) Motor dimensions may vary depending on manufacturer  
 All dimensions in inches and millimeters  
 Flanges are ASME/ANSI B16.5 Class 150 Flat Face  
 Adapts to NEMA/IEC motors. Consult factory for flange configuration required to mount IEC motors.

# FYBROC SERIES 2630 SELF-PRIMING – PARTS AND STANDARD MATERIALS OF CONSTRUCTION



PART NO.	DESCRIPTION	QUANTITY	MATERIAL	PART NO.	DESCRIPTION	QUANTITY	MATERIAL
1A	Casing Volute	1	Vinyl Ester	1T	Web, Shaft Support	1	Vinyl Ester
1B	Casing Tank	1	Vinyl Ester	2	Impeller	1	Vinyl Ester
1C	Casing Nut	8-10	303 SS	6	Shaft	1	Silicon Carbide
1D	Casing Bolt	8-10	303 SS	71	Adapter	1	Cast Iron
1E	Casing Washer	16-20	303 SS	71A	Screw, Adapter	4	303 SS
1F	O-ring, Discharge	1	Viton	71B	Plug, Adapter	2	Steel
1G	O-ring, Suction	1	Viton	71C	Jack Screw, Adapter	2	303 SS
1H	Stud, Casing	6	303 SS	72	Bearing, Thrust	2	Silicon Carbide
1J	Fill Plug	1	Polypro	73	O-ring, Shell	1	Viton
1K	Drain Plug (opt.)	1	Teflon	230	Magnet Assembly, Inner	1	Vinyl Ester
1L	Volute Insert	1	Vinyl Ester	230A	Retaining Ring	1	Vinyl Ester
1M	O-ring, Insert	1-2	Viton	231	Shell, Cover	1	Vinyl Ester
1N	Nut, Insert	1-2	Vinyl Ester	232	Magnet Assembly, Outer	1	Cast Iron
1P	Nut, Casing	12	303 SS	232A	Set Screw	2	Steel
1R	Washer, Casing	6	303 SS	235	Bearing, Sleeve	1	Silicon Carbide
1S	Pin, Casing	1	Vinyl Ester	235A	Pin, Bearing	1	Vinyl Ester

# CECO Fybroc

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AMERICAN ZOO AND AQUARIUM ASSOCIATION



**The world's most complete line  
of pumps for handling corrosive  
and other difficult liquids**

