

Plant List

6 CAD Seats

- 4 PowerShape Seats
- 1 Catia V5 Seat
- 1 Creo Seat

6 CAM Seats

- 6 PowerMill Seats

8 CNC machining centres

Machine	Machining Envelope	Spindle RPM	Control
Mazak Variaxis 630 5 axis (1)	765 x 630 x 510	12,000	Mazatrol Matrix
Mazak Variaxis 630 5 axis (2)	765 x 630 x 510	12,000	Mazatrol Matrix
Mazak Variaxis J600 5X 5 axis	850 x 550 x 510	12,000	Mazatrol Matrix 2
CMS Antares 5 axis	2600 x 1500 x 1200	24,000	Fanuc 31i-A5
Quaser MV214P 3 axis	1524 x 700 x 610	12,000	Heidenhain TNC640
Quaser MV184PH 3 axis	1020 x 610 x 610	12,000	Heidenhain TNC640
Quaser MV184P 3 axis	1020 x 610 x 610	12,000	Heidenhain TNCi530
Quaser MV184E 3 axis	1020 x 610 x 610	12,000	Heidenhain TNC620

1 Faro Edge Arm

PowerInspect software (allowing inspection of parts against 3D CAD data)
Integrated laser scanner for non-contact reverse engineering

1 Faro Gage Arm

PowerInspect software (allowing inspection of parts against 3D CAD data)