

Fibre-reinforced Geosynthetic Clay Liner (GBR-C)

Bentofix® NSP 3300



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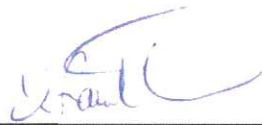
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Bentofix® NSP 3300 is a shear strength transmitting geosynthetic clay barrier (GBR-C), continuously needle-punched through all components. A GBR-C is also known as geosynthetic clay liner (GCL) or bentonite mat. Additional bentonite powder is impregnated into a 500 mm overlapping area on both longitudinal sides of the cover layer. The 300 mm length longitudinal overlapping areas are marked on the carrier layer.

Property	Test method*	Unit	Values
Geotextile layers:			
Cover layer (polypropylene nonwoven):			
Mass per unit area	EN ISO 9864	g/m ²	220
Carrier layer (polypropylene woven):			
Mass per unit area	EN ISO 9864	g/m ²	110
Bentonite layer (sodium bentonite powder):			
Mass per unit area	EN 14196 (ρ_{CLAY})	g/m ²	3 000
Swell index	ASTM D5890	ml/2g	24
Fluid Loss	ASTM D5891	ml	≤ 18
Water content	DIN 18121 / ISO 11465 (5hrs, 105 °C)	%	approx. 10
Geosynthetic Clay Liner:			
Mass per unit area	EN 14196 (ρ_{GBR-C})	g/m ²	3 330
Thickness	EN ISO 9863-1	mm	5,0
Max. tensile strength, md/cmd**	EN ISO 10319 / ASTM D6768	kN/m	12,0 / 12,0
Elongation at break, md/cmd**	EN ISO 10319 / ASTM D6768	%	10,0 / 6,0
Peel strength	ASTM D6496	N/10 cm*** N/m	≥ 50 ≥ 300
Static puncture strength	EN ISO 12236 / ASTM D6241	N	2 000
Permeability / Hydraulic Conductivity (k_{10})	EN 16416 / ASTM D5887	m/s	5×10^{-11}
Index Flux (q_{10})	EN 16416 / ASTM D5887	(m ³ /m ²)/s	1×10^{-8}
Roll dimensions:			
width x length, / diameter (e.g.)	-	m x m / m	5.00 x 50 / Ø 0.70

* = based on; **md = machine direction, cmd = cross machine direction; ***max. peak


 Production Management


 Quality Control

The listed technical values are guiding values, achieved in our laboratories and/or independent testing institutes. Our products are subject to changes without prior notice.