

74 SERIES

Single Cartridge Housing



The **74 Series** single cartridge housing is available for elements up to 30" long. The plenum style configuration is ideally suited to both liquid and gas processes for pressures up to 10 bar g.

Mounted inline, this plenum styled housing will suit processes where there is a need to allow easy access to all internal areas, therefore assisting in the general cleanliness of the process system in which the filter is to operate. Having no loose internal components ensures easy and fast clean down procedures.

The **74 Series** housing will accept the Single Open End Code 7 cartridge with nominal lengths of 5, 10, 20 and 30".

Product Features

- Inline style construction with optional specification finish
- Cast Vee clamp closure for ease of access
- Option screw clamp closure using DIN coupling
- No loose internals for trouble free operation
- Easy drain plenum feature for gas applications
- PED and ATEX compliant
- CE Marked



Features and Benefits

- Standard single open end cartridge fitting, using the Bayonet lock code 7 for forward and reverse flow
- 316L construction for maximum corrosion resistance.
- Every housing is etched with a serial number for full traceability.
- Wide range of options available for connection size, style and cartridge lengths.
- Full certification available, PED and ATEX compliant, CE Marked

Product Range

Amazon Filters design and manufacture an extensive range of liquid filtration systems, providing one of the widest selections of filtration vessels, depth filters and pleated cartridges available today, ensuring excellent process and filter compatibility. As one of Europe's leading manufacturers of filtration systems, Amazon Filters is able to offer a solution to meet all filtration requirements. Amazons' filters are manufactured in clean room conditions and all products come with detailed Product Validation Guides and Technical Support documentation.



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74 Series Technical Data

Maximum Operating Conditions

Pressure Range:	Liquid / Air:	FV / 10 bar g
	Gas Group 1:	FV / 10 bar g - 5" & 10" FV / 9 bar g - 20" FV / 6 bar g - 30"
	Gas Group 2:	FV / 10 bar g - 5" & 10" FV / 9 bar g - 20" FV / 6 bar g - 30"
Temperature Range:		-10°C / 150°C (-7°C / 150°C for FFKM seal)

Materials of Construction

Body and Closure:	316L St. Steel
Clamp:	304 St. Steel

Finish

Vessel:	0.4Ra Clean Chamber
Internal Finish:	0.8Ra (where accessible)
External Finish:	0.8Ra + Electropolish all over

Connections

Inlet / Outlet:	1½" Tri Clamp
Vent:	¼" BSPF
Drain:	¼" BSPF

Model	Dimensions					Volume (Litres)	Dry Weight (kg)
	A	B	C	D	E		
74010AF15L1GE	316	94	-	172	230	2.8	3.2
74011AF15L1GE	445	94	-	172	350	3.8	3.9
74012AF15L1GE	700	94	-	172	600	5.7	5.2
74013AF15L1GE	955	94	-	172	850	7.6	6.4

PED Status:

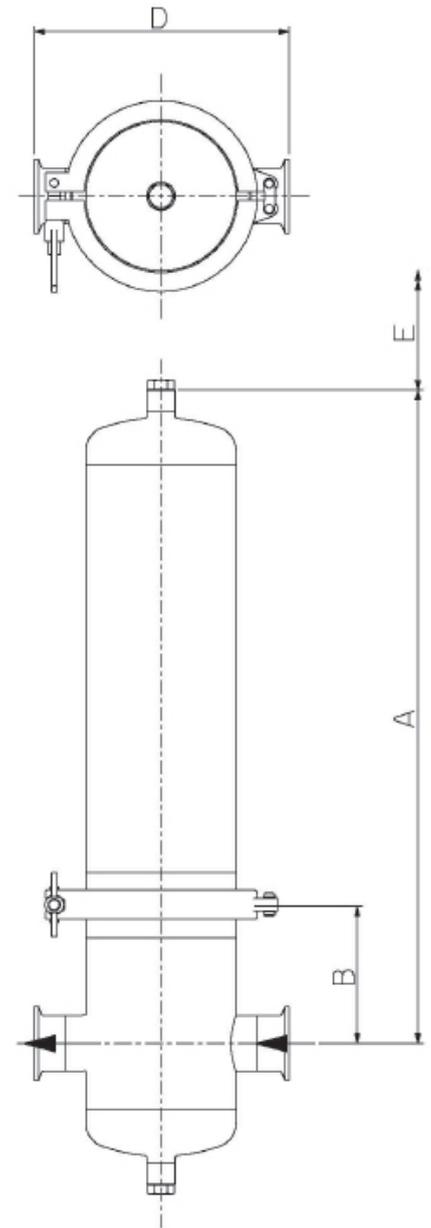
Compliant with 2014/68/EU
Gas Group 1 + 2
Liquids Group 1 + 2

Marking: CE - 10", 20" & 30" (Gas Group 1)
Exceptions: Group 1 liquids - Explosive

ATEX:

Compliant with 2014/34/EU, level CE Ex II 2 GD c X

Technical drawings for each individual housing showing dimensions, volume, weights, maximum temperatures and design pressures available on request.



Ordering Guide

7401	1	7	A	F	15	L	1	W	S
No of Stacks	Cartridge Length	Cartridge End Cap Style	Closure Style	Mounting	Connection	Connection Type	Materials	Finish	Seal
7401 - 1	0 - Single 5" 1 - Single 10" 2 - Double 20" 3 - Triple 30"	7 - Code 7	A - Cast Vee Clamp X - Screwed DIN Locking Ring and Nut	F - ¼" BSPF Vent / Drain G - ¼" Hygienic Vent Valve, ¼" BSP Drain H - 1½" TC vent only, No Clamp / Blank, ¼" BSP Drain J - 1½" TC with ¼" Hygienic Vent Valve, No Clamp / Blank, ¼" BSP Drain R - ¼" Hygienic Staubli Vent S - 1½" TC with ¼" Hygienic Staubli Vent, No Clamp / Blank	10 - 1" 15 - 1 ½" 20 - 2"	C - EN1092-1 Flange PN16 H - ASME Flange 150# L - BS4825-3 Tri Clamp	1 - 316 st.st (L Grade)	P - 0.4Ra Clean Chamber. Internal Finish 0.8Ra (where accessible), External Finish 0.8Ra + Electropolish All Over	E - Ethylene Propylene (closure A only) H - Gylon ¹ K - FFKM (Kalrez equivalent) S - Silicone V - Viton

Example: 740117AF15L1WS = 74 Series, 1 x 10" Code 7 cartridge, cast vee clamp, ¼" BSPF vent/drain, BS4825-3 Tri Clamp connections, St.Steel construction with 0.8Ra clean chamber and bead blast externally, silicone seal.

*1 = A Style vee clamp closure only.

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