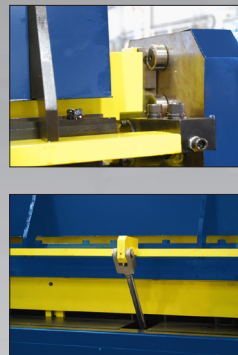# Wrap Brakes and Benders
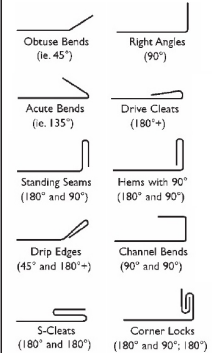
Rectangular Duct Fabrication

Lockformer® Wrap Brakes and Benders make difficult bends easy on flats, pre-formed duct, and transition pieces

Obtuse Bends (ie. 45°)	Right Angles (90°)
Acute Bends (ie. 135°)	Drive Cleats (180°+)
Standing Seams (180° and 90°)	Hems with 90° (180° and 90°)
Drip Edges (45° and 180°+)	Channel Bends (90° and 90°)
S-Cleats (180° and 180°)	Corner Locks (180° and 90°; 180°)

Pnuema-Wrap Brake

Cheek Bender [Manual]

Cleat Bender 1836 [Closed End]

Pnuema-Wrap Brake

The ideal machine for forming L, flat, wrap, TDC® and TDF® duct.

- Redesigned tooling to accept any size duct from 7" up to standard 5' without adjustment
- Redesigned beam to clear pins on lined duct
- Rugged Welded Steel Construction
- Maintenance-Free Bearing & Guides
- Pneumatic Drive For Clamping Beam and Folding Beam with Automatic Return
- Pneumatic Operated Pedal Control
- Dial-Adjustable Bend Angle 0 to 90˚
- Automatic TDC®/F® Notch Locator
- Front Adjustable Support Apron
- Safety Interlock Controls

Cleat Bender 1836 [Closed End]

The Cleat Bender 1836 Series is perfect when the job calls for high-speed folding or bending of drive cleat edges, standing seams, hems, drip edges s-cleats, or right angles.

Model	Capacity	Other
1836-0	18 gauge and lighter	Cleat bender only. Fixed back gauge, preset at 7/16" or 1/2" with a bend angle preset at 180˚
1836-1	18 gauge and lighter	One (1) position back gauge, preset at 1" or 5/8" or 7/16" with 3 bend angles preset at 180˚, 90˚, and 45˚ (other settings available)
1836-2	18 gauge and lighter	Two (2) position back gauge, preset at 1" and 5/8" or 7/16" with 3 bend angles preset at 180˚, 90˚, and 45˚ (other settings available)
1836-3	18 gauge and lighter	Three (3) position back gauge, preset at 1", 5/8", and 7/16" with 3 bend angles preset at 180˚, 90˚, and 45˚ (other settings available)

Cheek Bender [Manual]

A two-way trunnion keeps the bending bar in position at the starting point to assure perfect bends throughout the entire length. Mounting bolts are included.

Capacity	Depth of Pocket	Other
18 gauge	1/4" - 3/4" max bend is 29-3/4"	Double-sided operation. Bend angles 1˚ to true 90˚