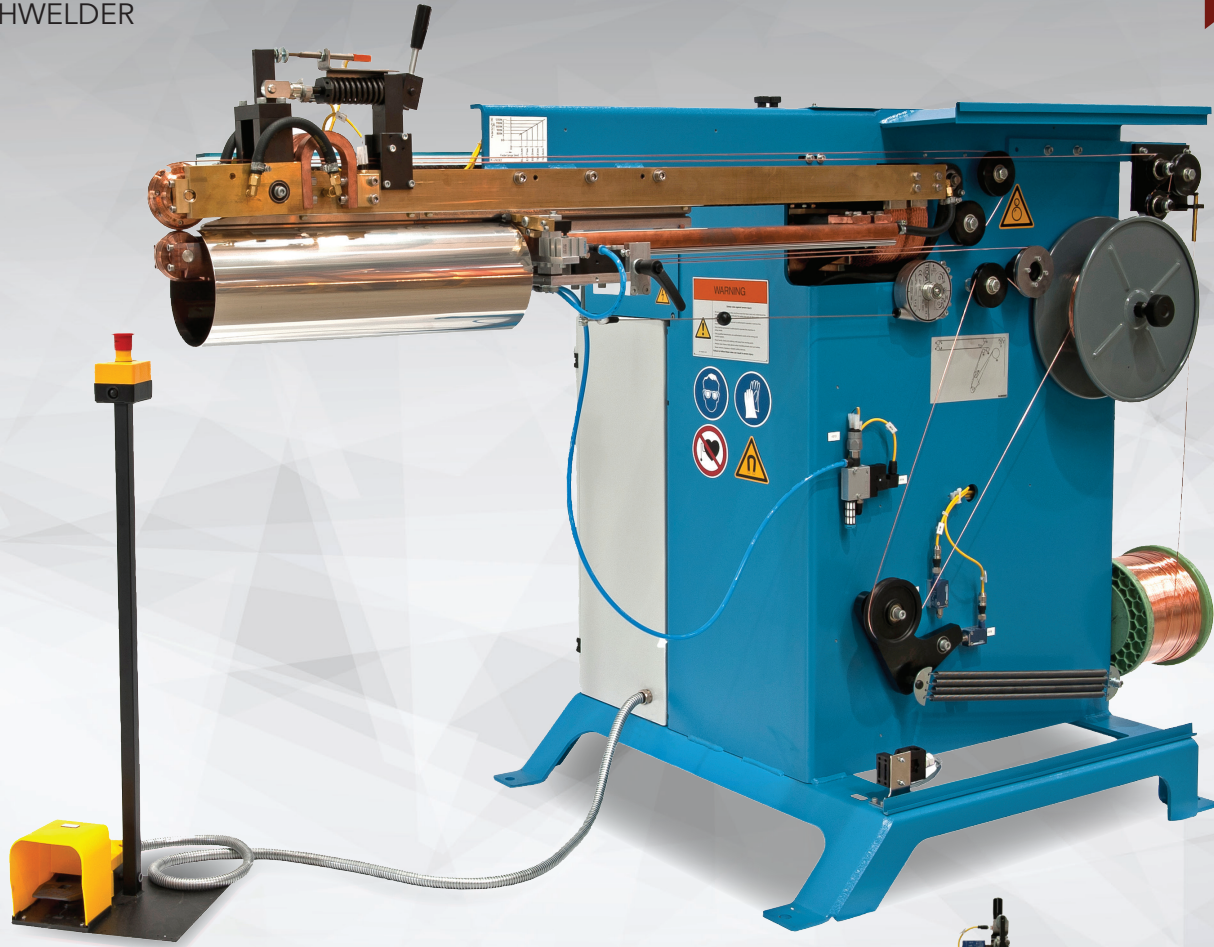


LOCKFORMER

since
1938

QUICKSTITCH

STITCHWELDER



The Quickstitch is a versatile rotary stitch welding machine, effective in a duct fitting fabrication environment. The QuickStitch has an adjustable weld speed of 3-49 feet/minute (1-15 meter/minute), creating a productive and efficient machine. The weld seams created are completely air-tight.

The system is simple to tune to various product dimensions and part geometries. The QuickStitch is available with arm lengths of 40", 50", and 60" (1000 mm, 1270 mm, and 1540 mm).

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MACHINERY
◆ a Mestek company

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5480 6th Street SW
Cedar Rapids, IA 52404
319.364.9181
sales@mestekmachinery.com
mestekmachinery.com

WELDING LENGTH

- Minimum 2" (50 mm)
- 40" | 50" | 60" (1000 mm/1270 mm/1540 mm)

WELDING DIAMETER

- Minimum 3" (75 mm)
- Maximum 40" (1000 mm)

MATERIAL TYPE/THICKNESS

- Galvanized steel: .012" to .048" (0.3 mm to 1.2 mm)
- Stainless steel: .012" to .032" (0.3 mm to 0.8 mm)

OVERLAP

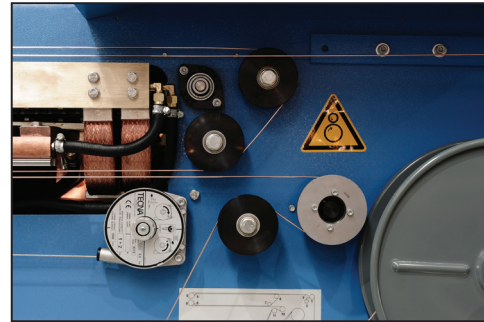
- 1/4" (6 mm) to 40" (1000 mm)
- 5/16" (8 mm) to 50" (1270 mm) and 60" (1540 mm)

COPPER WIRE

- 0.078" (2 mm) round
- Optionally 0.070" (1.8 mm) round

WELD SPEED

- 3-49 feet/minute (1-15 meter/minute) adjustable



Copper Stitching



Controls