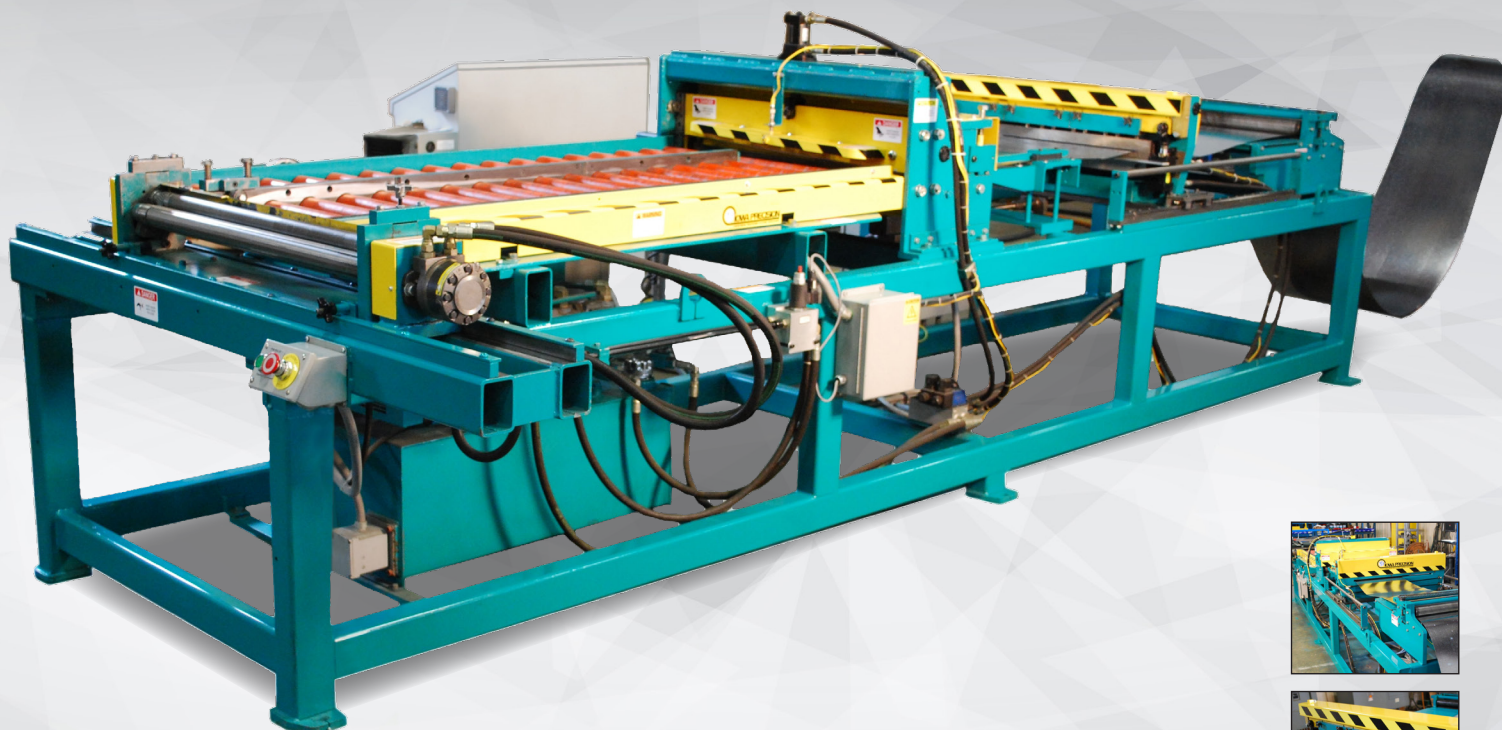


TUBE-MATIC™

MODEL AEMTM 3-16

MODEL AEMTM-HS 3-24



- Produces accurately punched, crimped, beaded, and rolled tubes from coil stock
- Ready for processing in Iowa Precision Adjustable Elbow Machines
- Automatic production up to 3,150 elbow tubes/hour from 3 to 24 inches in diameter
- Programmable controller maintains batch counts and cut-off lengths
- Long-life D2 tool steel cut-off knives
- Single operator control



MODEL AEMTM 3-16 FEATURES :

- Automatically produces 3" to 16" (75mm to 405mm) elbow blanks at a production rate up to 1,200/hour
- Processes mild steel up to 0.030" (0,76mm) in thickness and 24" (610mm) in width

MODEL AEMTM-HS 3-24 FEATURES:

- Automatically produces 3" to 24" (75mm to 310mm) elbow blanks at a production rate up to 3,150/hour
- Processes mild steel up to 0.030" (0,76mm) in thickness and 32" (813mm) in width

All models are capable of making tapered or straight tubes.
 Internal large end tube diameters are held to a 0.005" (0,127mm)

AEMTM 3-16

UNCOILER

- Capacity: 3,000 lbs (1,363 kg)
- Max Diameter: 54"
- ID Range: 15" to 21"

POWER:

- Model AEMTM3-16: 7.5 hp, 220VAC, 14/7 amp, 3 phase

OPTIONAL:

- Capacity: 6,500 lbs (2954 kg)
- Max Diameter: 60"
- ID Range: 13" to 17"

CAPACITY:

- Up to 1,200 blanks/hour

AEMTM-HS 3-24

UNCOILER

- Capacity: 5,000 lbs (2272 kg)
- Max Diameter: 60"
- ID Range: 13" to 17"

POWER:

- Model AEMTM-HS 3-24: 7.5 hp, 220VAC, 14/7 amp, 3 phase

OPTIONAL:

- Capacity: 8,000 lbs (3636 kg)
- Max Diameter: 60"
- ID Range: 14" to 18"

CAPACITY:

- Up to 3,150 blanks/hour

BLANKING LINES

PUNCHES:

- Stationary indexing unit

CONTROLS:

- Programmable logic controls

