

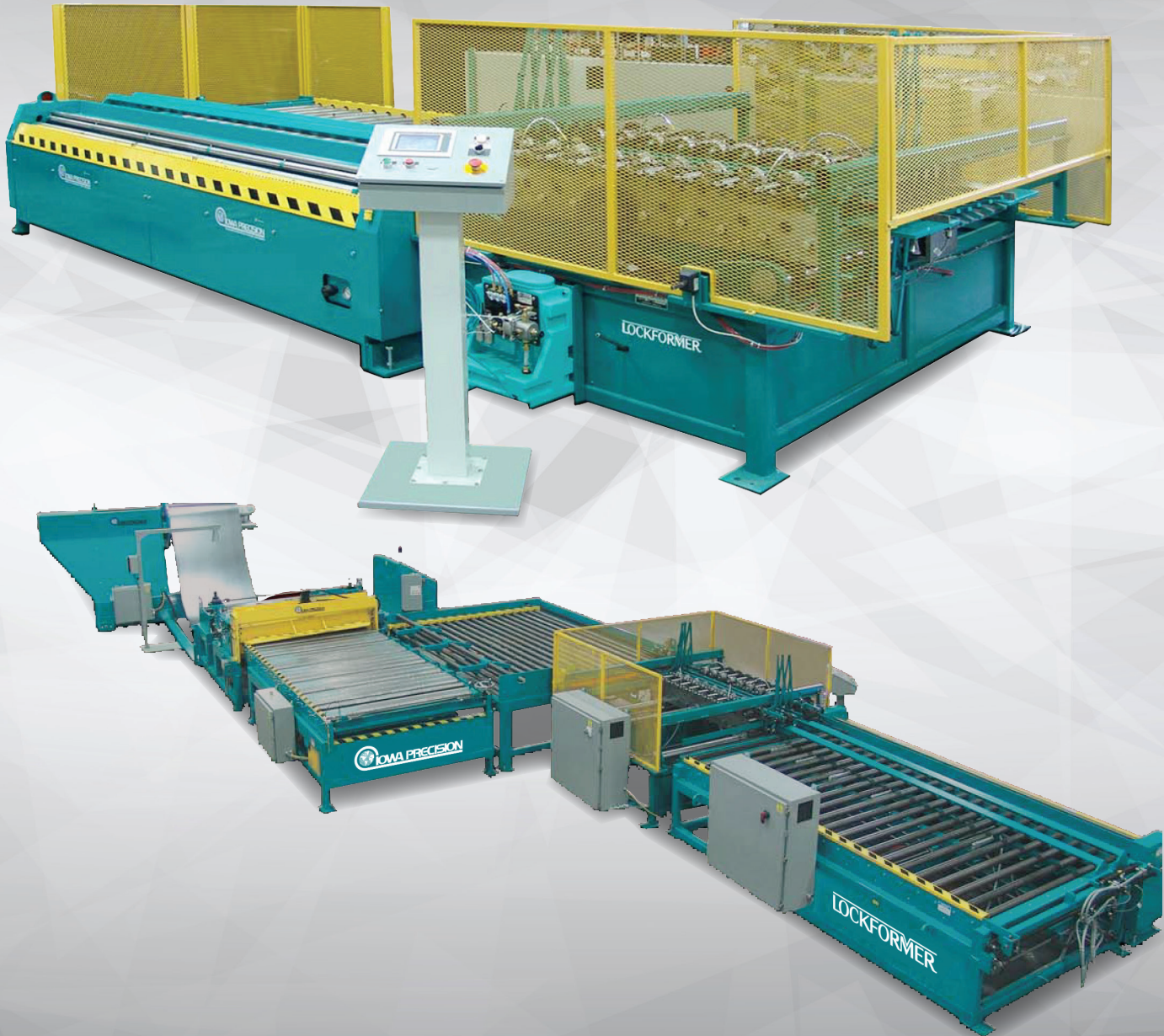
LOCKFORMER



since
1938

FURNACE PIPE ROLLER

AUTOMATED PIPE ROLLING SYSTEM



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FURNACE PIPE ROLLER

Save time and money by rolling your own pipe. Iowa Precision®'s advanced system produces oval or 3" to 14" diameter round pipe from 2' to 10' in length out of 24 to 30 gauge galvanized steel with the turn of a dial. Just feed blank material into the 9-station duplex rollforming machine where male and female configurations are formed.

The blank is then delivered to a two-stage conveyor where it's oriented and fed in a perfect 90° angle to the pipe-rolling machinery. That's all there is to it! The pipe is completely finished and ready for packing into shipping bundles.

CAPACITY :

- Pre-curl 24–30 gauge

SIZE:

- 2' to 10' lengths
- 4" to 14" diameters

SPEED:

- Variable

MOTOR/VOLTAGE:

- 9.5 H.P., (6 motors)
- 230/460 volts
- 60 cycle, 3 phase

DIMENSIONS/WEIGHT:

- Length - 192"
- Width - 84"
- Height - 48"
- Passline - 33"
- Weight - 5,400 lbs.

