


Engel Auxiliary Roll Sets for Standard HVAC Rollformers
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Revision 1-10-2018

		Model	HB-520P	HB-800	HB-800P-20	HB-800P-18	HB-800P-16	HB-800B-24	HB-800B-20	HB-800B-18	HB-825 Triplex Cleatformer	TDF-V16	TDF 1640
			[LK-20]	[choose 2]	[choose 1]	[choose 1]	[choose 1]	[choose 1]	[no options]	[no options]	[choose 2]		
<i>Auxiliary Rollset Combinations</i>		Gauge	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price
5/16" Pittsburgh (Female Lock Rolls Only)		20 - 26	Included	Available Option	Included	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option
3/8" Pittsburgh (Female Lock Rolls Only)		18 - 24		Available Option	Available Option	Included	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option
1/2" Pittsburgh (Female Lock Rolls Only)		14 - 18											
1/2" Pittsburgh (Female Lock Rolls Only)		16 - 20		Available Option	Available Option	Available Option	Included	Available Option			Available Option	Available Option	
Drive Cleat		20 - 26	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Straight Right Angle Flange		20 - 26	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Straight Right Angle Flange		16 - 20		Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Button Punch Snaplock (Male & Female)		18 - 22		Available Option	Available Option	Available Option	Available Option	Available Option	Included		Available Option		
Button Punch Snaplock (Male & Female)		20 - 24		Available Option	Available Option	Available Option	Available Option	Available Option		Included	Available Option		
Button Punch Snaplock (Male & Female)		24 - 30		Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
[Individual Male or Female - divide by 2]													
Double Seam (Type "S")		22 - 28	Available Option	Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Double Seam (Type "L")		16 - 20		Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Combination 3-in-1 & 3-Step Gauge Bar	Right Angle Flange	22 - 28									Available Option	Available Option	
	Standing Seam	22 - 28		Available Option	Available Option	Available Option	Available Option	Available Option					
	T - Connection	22 - 28											
3-in-1 Perforating & Notching Arrangement													
2-in-1 Perforating & Notching Arrangement													
Hemming Rolls (180 Degree)		24 - 28		Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Hemming Rolls (45 Degree)		22 - 26		Available Option	Available Option	Available Option	Available Option	Available Option			Available Option		
Boot Clip		26 - 30											
1-1/2" Standing Seam and Right Angle Flange Tools												Available Option	Available Option
1-1/4" Standing Seam and Right Angle Flange Tools												Available Option	Available Option
1-1/8" Standing Seam and Right Angle Flange Tools												Available Option	Available Option
3 in 1 Rolls [MR-T-1616-1 5/8]		16 - 18 An											Available Option
2x2 Angle [MR-AI-14-16]		14											Available Option
3 in 1 Rolls [MR-T-18-16]		18 - 24											Available Option
35mm Engelmate [MR-EM]		20 - 24											Available Option
25mm Engelmate [MR-EM-25]		20 - 24											Available Option
Z-Bar [MR-DSZ]		16 - 20											Available Option
Hat Stiffener [MR-HS1640]		16 - 20											Available Option
TDF Clip [MR-TDA]		20										Available Option	Available Option
Clip Stitcher [MR-CSA]		20											
1 inch Standing S Slip [MR-SS-20-16]		20 - 24											Available Option
Standing S Slip-3 sizes [MR-SS-20-16-3]		20 - 24											Available Option
Pittsburgh Lock Pocket Depth = 1/2"		16 - 24											Available Option