INDUSTRIAL ARBORS

For use on Boring Machine spindles, Lathes and Magnetic Drill Stands

FEATURES

185

- Ideally suited to M320 MT3 Atra Master
- Spring loaded pilot pin
- Picks up the hole location quickly
- Initiates the coolant system
- Ejects the slug automatically at the end of the cut
- Lubricator system included



	Shank Size	Cutter Diameter	OZBROACH"				JETBROACH				RAILBORE		
Product No.			20mm	25mm	50mm	75mm	25mm	35mm	50mm	75mm	75mm	25mm	50mm
			one-touch cutter	side-lock cutter	side-lock cutter	side-lock cutter							
BHM-02035 (M.T. No.2)	3/4"	12-35mm	V	V	V	V	V	V	V	\checkmark		V	\checkmark
BHM-03050 (M.T. No.3)	3/4"	12-65mm	V	V	V	√	\checkmark	V	V	V		V	\checkmark
BHM-13075 (M.T. No.3)	1-1/4"	50-100mm									V		
BHM-14075 (M.T. No.4)	1-1/4"	50-100mm									\checkmark		

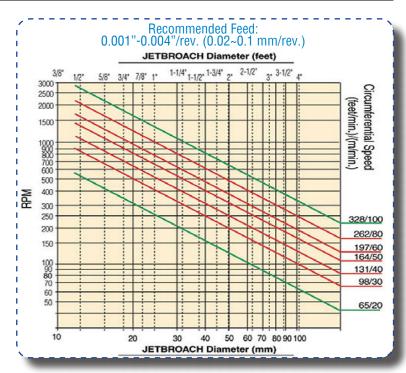
FEEDS & SPEEDS FOR ANNULAR CUTTERS

JETBROACH

A guide to the selection of circumferential cutting speeds:

Material	m/min	feet/min				
Mild Steel	30 ~ 50	98 ~ 164				
Cast Iron	30 ~ 50	98 ~ 164				
Brass	50 ~ 70	164 ~ 229				
Aluminium	70 ~ 90	229 ~ 295				

Test drilling is very often the only way to determine the machinability of difficult materials. Use a small size cutter wherever possible in order to minimize trial costs.



www.nitto-australia.com.au