

## DECRA Metal Roofing ROOF PANELS

| Profile<br>(Full Pallet Quantity) | Stacking Instructions   | Graphic of Pallets |
|-----------------------------------|---|--------------------|
| DECRA Villa Tile<br>(350 panels)  | Do not stack more than three high.  |                    |
| DECRA Tile<br>(350 panels)        | Do not stack more than four high.   |                    |
| DECRA Shingle XD®<br>(280 panels) | Two on the bottom and one on top in the middle of the two. Do not stack more than two high straight in. |                    |
| DECRA Shake XD®<br>(280 panels)   | Two on the bottom and one on top in the middle of the two. Do not stack more than two high.             |                    |
| DECRA Shake<br>(300 panels)       | Do not stack more than four high.   |                    |

## DECRA Metal Roofing PALLET COUNTS

| Profile<br>(Full Pallet Quantity)         |
|---|
| DECRA Villa Tile Hip & Ridge<br>(900 pcs) |
| DECRA Tile Hip & Ridge<br>(900 pcs)       |
| DECRA Shingle XD Hip & Ridge<br>(460 pcs) |
| DECRA Shake XD Hip & Ridge<br>(900 pcs)   |
| DECRA Shake Hip & Ridge<br>(900 pcs)      |

  

| Accessories<br>(Full Pallet Quantity)   |
|---|
| Bird Stop – Eave and Ridge<br>(300 pcs) |
| Hip & Ridge (900 pcs)                   |
| Flashing – 3 1/2", 5" (300 pcs)         |
| Flat Sheet (200 pcs)                    |
| Rake Channel (120 pcs)                  |
| XD Valley (20 pcs)                      |
| Villa Valley (100 pcs)                  |
| “U” & “W” Valley (150 pcs)              |
| XD/Villa Channel (150 pcs)              |

For more information on DECRA Metal Roofing products,  
visit [www.decra.com](http://www.decra.com).

## Material Receiving

Upon arrival, make sure that the panels and accessories were not damaged in transit. DECRA ensures that all materials were loaded and packed properly prior to leaving our facilities.

- ▶ If damage is found, advise the shipment carrier before they depart the unload site and make a notation on the bill of lading.
- ▶ Stone Coating Transit Abrasion: If found, advise the carrier and note on the bill of lading. Take photos of abrasion as soon as possible and notify DECRA.

## Material Handling

- ▶ Damage is most often the result of contact with the forks on a forklift. Be aware of the forks location. Use a spotter to avoid damage.
- ▶ Metal has sharp edges. Wear safety gloves and eye protection in addition to your regular personal protection equipment.
- ▶ **DECRA Shake XD / Shingle XD:** Use extra precaution when cutting bands on XD panel pallets. XD panels are palletized under compression – **XD PANEL BAND STRAPS MAY SNAP BACK WHEN CUT.** When re-banding XD panels for job lot shipment preparation, take extra packaging precaution to **PREVENT PANEL STONE-COAT ABRASION** – XD panels do not ‘nest’ together like other DECRA panel profiles.

## Material Storage

DECRA panels and accessories should only be stored in a **DRY** place with good air circulation to prevent condensation.

- ▶ Extra care must be taken to protect DECRA materials from moisture damage.
- ▶ Panels and accessories should always be kept off of the ground or floor on wooden blocks or pallets.
- ▶ To prevent unwanted chemical reactions and corrosion, do **NOT** store DECRA panels and accessories with materials made of dissimilar metals (lead, copper, etc.).
- ▶ Strong acids, commercial cleaners and solvents can degrade the finish.
- ▶ Do not stack DECRA accessory pallets.

## Material Inventory Practices

Inventory Stock Rotation: Be sure to practice “**First In – First Out**” inventory control (FIFO) practices so that older inventory stock is constantly shipping out first.

## Material Jobsite Storage

Be sure that all panels and accessories avoid damp surroundings — elevate off the ground on wood blocks or pallets.

- ▶ A canvas tarp is best to cover DECRA materials to ensure proper airflow — Do **NOT** create an airtight cover.
- ▶ Do **NOT** use plastic tarps, as they create and retain condensation.