



## ADVANCE 227XT MV/PFC VRD 100-240V ACX+CA















#### Overview

### ADVANCE 227XT MV/PFC VRD 100-240V ACX+CA

cod. 816249

MMA and TIG (LIFT striking) inverter welding machine in direct current (DC).

Use with a wide range of materials such as steel, stainless steel, titanium, copper, nickel and their alloys.

The MV/PFC device guarantees the use of a large range of variable power supply (100-240V), operations even when power supplies are fluctuating and unstable, use of long extensions and a 30%, drop in absorptions compared to other welding machines of equal power.

The Voltage Reduction Device (VRD) is used to decrease the output voltage to a safe level when the welding machine is on but not in welding conditions. This grants the operator's safety: the possible contact with the electrode is without risks, until welding operations are resumed. (for use in damp environment such as mines or shipyards, etc.).

- robust and impact resistant,
- compact and light,
- 50 Ø dinse,
- display to check welding current,
- MMA regulations: arc force and hot start,
- MMA electrodes: rutile, basic, stainless steel and cast iron,
- thermostatic, overcurrent, overvoltage, undervoltage, motorgenerator (+/-15%) protections. Complete with MMA welding accessories and aluminium carry case.



#### **Included Accessories**

Heavy Duty 4M Arc Lead Set (200253)





SINGLE PHASE MAINS VOLTAGE 100 - 120 / 200 - 240 V



ABSORBED CURRENT AT 60% - MAX 20(23,5) / 17,5 A



POWER FACTOR (cosphi) 0,98



MAINS FREQUENCY 50 / 60 Hz



MAX ABSORBED POWER 2,8(3,7) / 5,9 kW



D. USABLE ELECTRODES IN DC 1,6 - 4 mm



CURRENT RANGE 10 - 130(150) / 10 - 200 A



ABSORBED POWER AT 60% 2,2(2,7) / 3,7 kW



PROTECTION DEGREE IP23



MAX CURRENT 130 A - 40%(150 - 30%) / 200 @ 30%



MOTORGENERATOR MINIMUM POWER 5 / 8 kW



DIMENSIONS 37,5 - 50 - 22 cm



CURRENT AT 60% 110(125) / 135 A



MAINS FUSE 15(20) / 16 A



WEIGHT 11,64 kg



MAX NO LOAD VOLTAGE 81 V



**EFFICIENCY 84 %** 



EAN CODE 800489726351 9



MAX ABSORBED CURRENT 25(33) / 27

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