

# XMS500 PRO

## INVERTER MIG/ARC WELDER

### The MIG welder for heavy industry



The professional's ultimate choice for heavy industry MIG welding with the latest inverter technology for outstanding welding and ease of use. Extremely robust for the harshest of environments, this machine tackles panel steel or heavy structural steel (with flux cored wire) at a professional level.

- MIG / MAC function, MMA (ARC Welding)
- Scratch start DC TIG welding function
- Stepless voltage control and wire feed control at wire feeder
- Variable inductance and burn back control
- Adjustable crater controls
- Gas purge / inch wire function
- 10m Interconnect cable
- 2T/4T switching capability
- Gas / gasless.

Function:	MIG	ARC
Input Power:	Three phase	
Rated Input Power Capacity (KVA):	25	
No Load Voltage (V):	0.75	
Output Current Range (A):	25 - 500	50 - 500
Rated Output Voltage (V):	15 - 48	
Efficiency (%):	85	
Power Factor (COS):	0.93	
Weight (kg):	67	
Overall Dimension (mm):	640 x 330 x 620	
Max. Weld Thickness (mm):	12+	
Wire Diameter (mm):	0.8 - 1.6	
Rod Diameter (mm):	1.6 - 4	
Feeding Speed (m/min):	1.5 - 18	
Type of Wire Feeder:	Separate	
Diameter of Coil (mm):	270	
Postflow:	Yes	



Includes Trolley, Separate Wire Feed Unit, MB36 TIG Torch, ARC Lead Set and Argon Regulator