



## **INVERPULSE 320 MIG/TIG/MMA 400V**

Microprocessor controlled, MIG-MAG (continuous, PULSE, double pulse - PULSE ON PULSE), FLUX/BRAZING, TIG-DC lift and MMA inverter welding machine with built-in 4 rolls wire feeder. Flexibility of use with a wide range of materials such as steel, stainless steel, HSS high strength steels, galvanised sheets, aluminium and its alloys. The SYNERGIC function allows for a rapid and easy setting of the welding programmes and grants always a high control both of the arc and of the quality of the welding; the remote regulation of the parameters and the possibility to connect to computers or robotized plants, make it particularly suitable for use in the industrial field. Characteristics: continuous, pulse and double pulse operation \* 50 pre-set synergic programmes \* storage of 40 customized welding programmes and of the last 10 alarm states \* possibility to connect to computers or industrial lines \* regulation of bi-level, post-gas time, current down slope, electronic reactance, wire feeder start up, burn-back time \* choice of 2/4 times, spot, bi-level operation \* check control at starting \* possibility to use with SPOOL GUN and remote control \* thermostatic, overcurrent, overvoltage, undervoltage, phase failure protections. Complete with MIG-MAG welding accessories.





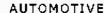




























## **Technical Data**

Standards:

LVD: EN 60974-1

EMC: EN 60974-10

















815301

V 50/60Hz 400 3 ph

10 300 DC

FN60974-1 35 % DC

FN60974-1 190 DC

78 DC

10,7

17,5

kW

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(C) AL

**(**(2) FX

10,5 

16

85

cosphi 0,8

mm 0,6

mm 0,8 mm 0,8 mm 1.2

mm 0,8





IP23





mm

1,6





56

