



## TP 220 XL SYNERGIC / PULSED

### MULTIPROCESS INVERTER



Microprocessor-controlled welding inverter suitable for DC controlled MIG/MAG, TIG and STICK WELDING, which guarantees excellent stability of the welding arc and no welding spatters. In STICK mode, the microprocessor controls the Hot Start, Arc Force and Anti-sticking functions. In TIG mode, it controls the Lift Arc function and in MIG mode it allows either manual or fully synergic welding. Slope-up motor setting and automatic soft start wire feed control of the arc. All functions can be easily selected on the front panel. The digital LCD display shows the welding voltage and current and all the parameters selected. Their simplicity and versatility make them perfect for use in body shops, workshops and for all maintenance tasks.

Input Voltage		(1ph) 230V 50/60Hz	
Power 60%		5,5 KVA	
	<b>MMA</b>	<b>TIG</b>	<b>MIG</b>
U <sub>o</sub>	65 ± 12 V	65 ± 12 V	35 ± 12 V
Amp. Min-Max	5 ÷ 200 A	5 ÷ 200 A	20 ÷ 200 A
Amp. 60974-1	35% 200 A 100% 120 A	35% 200 A 100% 120 A	35% 200 A 100% 140 A
Aluminium	-	-	Ø 0,8 ÷ 12 mm
Steel	-	-	Ø 0,6 ÷ 10 mm
Flux core	-	-	Ø 0,8 ÷ 10 mm
Stainless Steel	-	-	Ø 0,8 ÷ 10 mm
Brazing	-	-	Ø 0,8 ÷ 10 mm
Ø E	1,6 ÷ 5 mm	-	-
Insulation		H	
Protec. degree		IP22S	
Dimens. (LxWxH)		600x255x480 mm	
Box (LxWxH)		750x400x515 mm	
Weight box/net		30 / 27,4 Kg	
Code		99820046K	

