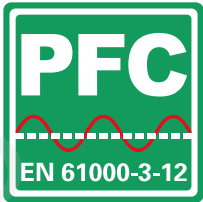


MIG-MAG



EVO 200 M COMBI
EVO 200 T COMBI
EVO 250 T

EVO 200 M COMBI / EVO 200 T COMBI / EVO 250 T

Art.	624	625	633	Specifications	CE S
	230V 50/60 Hz ± 10%			Single phase input	
		230-400V 50/60 Hz ± 10%	230-400V 50/60 Hz ± 10%	Three phase input	
	25 A	16 A (230V) 10 A (400V)	25 A (230V) 16 A (400V)	Fuse rating (slow blow)	
	7,8 KVA 20% 3,3 KVA 60% 2,5 KVA 100%	6,9 KVA 30% 4,2 KVA 60% 3,2 KVA 100%	11,2 KVA 40% 6,9 KVA 60% 5,5 KVA 100%	Input power	
	25A ÷ 230A	18A ÷ 240A	30A ÷ 300A	Min.-max. current that can be obtained in welding	
	180A 20% 105A 60% 80A 100%	190A 30% 135A 60% 105A 100%	250A 40% 200A 60% 160A 100%	Duty Cycle (10 min.40°C) According to IEC 60974.1	
	2x6	2x6	2x6	Number of regulation steps	
	0,6/0,8/0,9 Fe 0,6/0,8/0,9/1,0 Al 0,8/0,9 Inox 0,9 Cored 0,8/0,9 Cu-Si 3%	0,6/0,8/0,9/1,0 Fe 0,6/0,8/0,9/1,0/1,2 Al 0,8/0,9/1,0 Inox 0,9 Cored 0,8/0,9/1,0 Cu-Si 3%	0,6/0,8/0,9/1,0/1,2 Fe 0,8/0,9/1,0/1,2 Al 0,6/0,8/0,9/1,0/1,2 Inox 0,8/0,9/1,0/1,2 Cu-Si 3%	Wire size that can be used	
	Ø 300 mm / 15 Kg	Ø 300 mm / 15 Kg	Ø 300 mm / 15 Kg	Max. wire spool size	
	IP 21 S	IP 21 S	IP 21 S	Protection class	
	58 Kg	62 Kg	80 Kg	Weight	
	515x820x660H	515x820x660H	542x915x795H	Dimensions mm	

The EVO MIG/MAG range is the result of product engineering that foresees not only a “product family look” but, mainly, a standardization of strategic components such as, for example, **the control circuit, which is only one for all models of the EVO range.**

The EVO range is made up of one single-phase power source EVO 200M COMBI (Art. 624) and two three-phase power sources EVO 200T COMBI (Art. 625) and EVO 250T (Art. 633) from 230A to 300A. The power sources Art. 624 and Art.625 may also work with flux-cored wire.

Fitted with aluminium wire feeder, 12 welding current positions are power sources suitable for use either in the automotive or for light/medium metal fabrication. **Complies with EN 61000-3-12.**