



**PROLINE**  
professional welding supplies

## INVERTER MIG-MAG

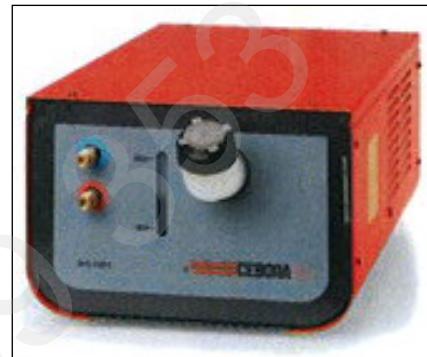


**SOUND MIG SYNERGIC 2740/T  
STAR PULSE**

# SOUND MIG SYNERGIC 2740/T STAR PULSE



Art.	307	Specifications	<b>S</b> <b>CE</b>
	400V 50/60 Hz + 15% / -20%	Three phase input	
	16 A	Fuse rating (slow blow)	
	10,4 KVA 40% 9,0 KVA 60% 8,1 KVA 100%	Input power	
	15A ÷ 275A	Current adjustment range	
	275A 40% 255A 60% 240A 100%	Duty Cycle (10 min.40°C) According to IEC 60974.1	
	Electronic	Stepless regulation	
	0,8/0,9/1,0/1,2 0,8/0,9/1,0/1,2 0,8/0,9/1,0/1,2 0,8/0,9/1,0 0,8/0,9/1,0	Fe Al Inox Cu-Si 3% Cu-Al8 (AlBz8)	Wire size that can be used
	Ø 300 mm /15 Kg	Max. wire spool size	
	IP 23 S	Protection class	
	67 Kg	Weight	
	510x970x960H	Dimensions mm	



Art. 1681



Art. 2009

Inverter three-phase synergic pulsed and (**optional**) double pulsed power source, designed for high quality continuous wire (MIG-MAG, PULSED SYNERGIC MIG) welding, with 4-roller Cebora wire feed unit in aluminium. The power source features a broad range of synergic curves relating to the most common operating conditions in welding.

It is a power source featuring an optimal performance/ quality/price ratio and is specially versatile, suitable for various applications.

With the Sound MIG Synergic 2740/T Star Pulse power source it is possible to use alternately 3 types of torch: 6m Cebora Push Pull Up/Down torch (350A 60%) art. 2009, to be used together with the optional cooling unit (art. 1681) and to the Push Pull interface kit (art. 126), 3.5m water cooled Cebora 380A torch (art. 1241) and 3.5 m air cooled Cebora 280A torch (art. 1242).

**The compliance with EN 61000-3-12** brings substantial energy saving and a wide supply voltage tolerance (+15% / -20%).