

PROLINE

professional welding supplies

CIGWELD

Professional

Manual Plasma Cutting Inverters

CUTMASTER® 25mm

3
YEAR*

TRUE
25MM

3
PHASE

415
V

80A
OUTPUT

Cutting Capacity

Genuine (True) Cut 25mm

Maximum Cut 30mm

Severance Cut 38mm

Pierce Rating 15mm

NOTE: Cutting capacity data based on mild steel. Please refer to table below for specific terminology details.

Specifications

Supply Voltage

415 volt (+/- 15%), 3 phase, 50/60Hz

Minimum Recommended Generator

15kVA

Maximum Output Current

80 amps

Output Power

9KW

Duty Cycle (@ 40°C)

80 amps @ 40%

Warranty

Power source - 3 years; Torch - 1 year*

Power Source Weight

19.5kg

Dimensions (Power Source)

385 H x 315 W x 615 L mm



Plant part no. 1-1330-4

*Refer to Warranty Schedule for full details

Plant contents

Cutmaster True 25mm power source; SL60 6.1m cutting torch, work lead (fitted), consumables starter kit; operation manual

The new Cutmaster True 25mm manual plasma system is the big brother to the 20mm and is specifically designed to serve the 25mm cutting market whilst maintaining maximum portability. Operating from a 415V three phase supply, the inverter based design incorporates features such as auto-pilot re-start, True Guard roll bar and the industry renowned SL60 1Torch® for superior durability and consumable life. The unit can also be used for gouging applications when fitted with the correct torch consumables.

The unit is covered by a three year limited warranty and is ideal for heavier fabrication, construction and maintenance applications.

Cutting Capacity Terminology

Genuine (True) Cut	Cutting speed of 250 mm/min with an excellent smooth cut surface and little or no dross with no need for grinding or rework
Maximum Cut	Cutting speed of 150-200 mm/min with clean smooth cut surface and minor dross
Severance Cut	Cutting speed of less than 100 mm/min with rippled cut surface and significant dross

Ph: 0800 699 353
www.prolinewelding.com