

TEMPORARY SYSTEM BEST SOLUTION FOR POWER PLANT

RapiSand™ and Horizontal Pressure Filter Dewater Ash Pond



Overview

When a retired power plant in the Southeast U.S. initiated a project to decommission its site, the plant selected a fully operated mobile and temporary systems solution from WesTech rather than purchasing (and providing operations staff for) permanent capital equipment. The three-year contract the plant negotiated with WesTech included a single treatment train with a design flow capacity of 750 gpm (170 m³/h) and a qualified technician to operate and maintain the equipment.

The treatment train currently includes a mobile [RapiSand™ ballasted-sand flocculating clarifier](#), which reduces total suspended solids (TSS), mercury, and arsenic in free and interstitial water from the on-site coal ash pond. A mobile [horizontal pressure filter](#) then further reduces TSS and arsenic in the treated water, enabling the plant to discharge the system's effluent directly into a nearby river. Solids are sent back to the coal ash basin to reduce sludge handling.

After more than three years of use, the plant is as clean and runs as efficiently as it did when it was installed. This speaks directly to the quality and reliability of our system. We have received numerous requests to operate the system 12-hour shifts, seven days a week and have met each request.

In addition to on-site operations, WesTech provides a technical advisor and technical support for the plant from our main office. The solution also includes WesTech's mobile ChemCenter, which provides a weather controlled, plumbed, and wired chemical dosing enclosure with a programmable logic controller (PLC). The ChemCenter supplies power and automates chemical addition and data logging for each stage of the treatment process. Like all of our WesTech Mobile and Temporary Systems solutions, this small system provides the flexibility to scale up or down to meet changing conditions. ■

RESULTS

> 99%

Reliability

1-5 mg/L

Average Effluent TSS

130 Million Gallons

Clean Water Produced in 3 Years

Project Summary

Retired Power Plant Chooses a Temporary Treatment Solution

Location:

Southeastern U.S.

Application:

Coal Ash Pond Dewatering/
Closure

Process: ►

Mobile RapiSand
Mobile Horizontal Pressure Filter
Plant Operations and Services

Highlights

- The RapiSand uses internally circulated sand ballast and inclined plates to clarify influent at a design flow rate up to 750 gpm (170 m³/h) in a tank that measures just 25.5 ft x 8 ft x 10 ft (7.8 m x 2.4 m x 3 m). Actual flow rates depend on inlet TSS and arsenic levels and average between 650-700 gpm (148-159 m³/h) for sustained eight-10 hour run times.
- Influent arsenic levels average from 50 to 100 parts per billion (ppb). RapiSand regularly reduces these levels to 0 ppb, with a highest recorded level of 5 ppb. The plant's effluent quality requirement is < 45 ppb.
- Effluent total suspended solids (TSS) average between 1-5 mg/L and never exceed 7 mg/L. The plant's effluent quality requirement is < 27 mg/L.
- The system has survived a category 5 hurricane (2019) and punishing summer temperatures with rolling thunderstorms, all with little or no damage.
- The system has had zero maintenance issues after three years in operation.