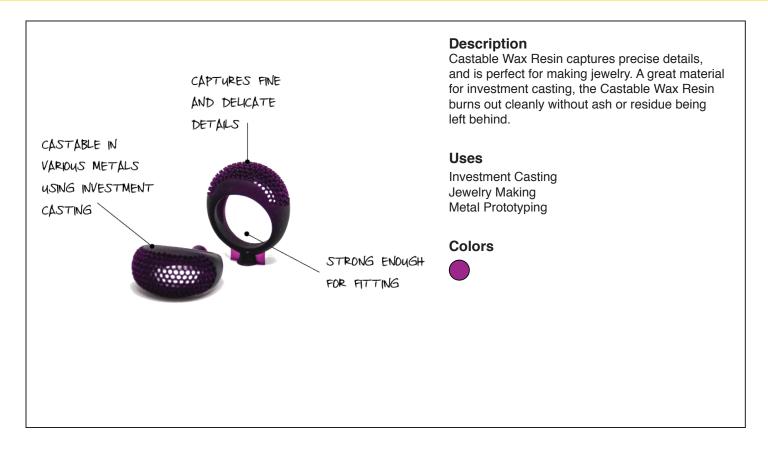
# **CASTABLE WAX RESIN**





### **Maximum Build Volume**



145 mm x 145 mm x 175 mm 5.7 in x 5.7 in x 6.9 in

The maximum size we are able to print for this material.

### Minimum Wall Thickness



0.6 mm

0.236 in

The minimum thickness a wall can be printed.

### Minimum Vertical Wire Diameter



0.3 mm 0.01 in

The minimum diameter a pin can be printed at.

### Minimum Hole Diameter



0.5 mm 0.021 in

The minimum diameter a technology can successfully print a hole.

## Max Unsupported Bridge Length



1 mm 0.39 in

The span a material can print without the need for support material.

### **Minimum Clearance**



0.013 in

The recommended clearance between two

0.1 mm 0.0039 in

The recommended height of details that are raised or recessed below the model surface.

## **Maximum Overhang Angle**



19 degrees

The maximum angle a wall can be printed at without requiring support.

0.35 mm

moving or connecting parts.