

# ChemLINE® 2400

## Abrasion Resistant

*A protective lining for abrasion resistant service.*

### Description

ChemLINE® 2400 Abrasion Resistant is a two component polymer lining system with excellent abrasion resistant properties. ChemLINE® 2400 Abrasion Resistant is a tough lining designed to handle the abrasiveness of coal, ore, plastic pellets, slurries and other media.

ChemLINE® 2400 Abrasion Resistant also has excellent chemical resistance.

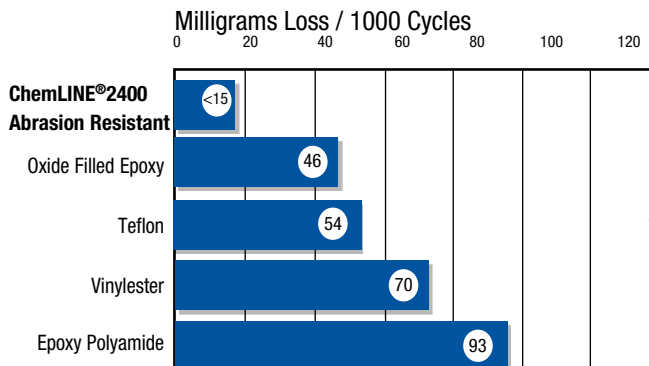
### Chemical Resistance

Sulfuric acid to 98%, most solvents including methylene chloride, MEK, methanol, gasohol, distilled water, inorganic acids, dilute organic acids and alkalis.

### Industry Applications

- ▶ Hopper cars
- ▶ Slurry pipe
- ▶ Storage Tanks
- ▶ Pumps
- ▶ Coal chutes
- ▶ Bag houses
- ▶ Ion exchange vessels

### Abrasion Resistance



### Application Highlights

- ▶ Can be applied to pitted and corroded steel surfaces
- ▶ Very high abrasion resistance
- ▶ Ambient or lower temperature forced air cure
- ▶ Low VOC - 100 grams/L (0.83 lbs. per gallon)
- ▶ Excellent adhesion
- ▶ Good flexibility and toughness
- ▶ Field repairable
- ▶ Resists hydroblasting
- ▶ Dry heat resistance up to 400°F (204°C)

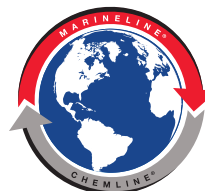
### Typical Properties (mixed, as supplied)

- ▶ Stock Colors \_\_\_\_\_ Gray, Red
- ▶ V.O.C. Level/Gal. \_\_\_\_\_ 100 grams/L (0.83 lbs./gal.)
- ▶ Pot Life \_\_\_\_\_ 30 minutes @ 75°F (24°C)
- ▶ Viscosity Reduction \_\_\_\_\_ Reduce with Toluene or Xylene
- ▶ Solids by Volume \_\_\_\_\_ 89%
- ▶ Recommended Film Thickness (dry) mils average  
\_\_\_\_\_ Steel: 16-18 mils (400-450 microns)  
\_\_\_\_\_ Concrete: 24-26 mils (600-650 microns)
- ▶ Shelf Life \_\_\_\_\_ 12 months

*For product recommendations and technical, application and heat curing information contact Advanced Polymer Coatings' customer service. Contact +1 440-937-6218.*

### Chart Background

Comparison of ChemLINE® 2400 Abrasion Resistant vs. Various Linings using Taber Abrasion Test ASTM D4060; CS-17 WHEELS



**ADVANCED**  
POLYMER COATINGS

# ChemLINE®

Coating	Description	Typical Applications	System/DFT
<b>ChemLINE® 784</b>  <i>previously: ChemLINE® 784/32</i>	Excellent chemical resistance, high functionality, two component low temperature cure polymer coating.	Reactors, chemical storage tanks, scrubbers, piping, ducts, rail cars, ISO tanks, OTR tankers, barge tanks, secondary containment, clean rooms, structural steel, manhole covers, vaults, & floors.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).  <b>Concrete:</b> 2 coats. 500-600 microns. (20-24 mils).
<b>ChemLINE® 784 ES Elevated Service</b>  <i>previously: ChemLINE® 784/31</i>	Highly chemically resistant, high functionality, two component high temperature cure polymer coating, with high cure.	Tanks, pipes, & scrubbers.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).
<b>ChemLINE® HS High Solids</b>  <i>previously: ChemLINE® 784/32 PC</i>	High solids, 1 or 2 coats, chemically resistant two component low temperature cure polymer coating.	Transportation - rail cars, OTR tankers, ISO tanks, barge tanks, & tanker ships.	<b>Steel:</b> 1 or 2 coats to achieve 300-350 microns. (12-14 mils).
<b>ChemLINE® 784 AS Anti-Static</b>	Static dissipating, chemically resistant, high functionality, two component low temperature cure polymer coating.	Clean rooms, flooring, ducts, structural steel, hopper cars, and where a static dissipating lining is required.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).  <b>Concrete:</b> 2 coats. 500-600 microns. (20-24 mils).
<b>ChemLINE® 784 WS Wine &amp; Spirits</b>  <i>previously: ChemLINE® EF</i>	FDA (GRAS) two component low temperature cure polymer coating for wine and spirits tanks.	Wine & spirits tanks.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).
<b>ChemLINE® 2400 Abrasion Resistant</b>  <i>previously: ChemLINE® 2400/32</i>	Abrasion and chemically resistant two component low temperature cure polymer coating.	Slurry tanks, scrubbers, dump trucks, bag houses, FGD units, tank containers, hopper cars, ion exchange vessels, secondary containment, and floors.	<b>Steel:</b> 2 coats. 400-450 microns. (16-18 mils).  <b>Concrete:</b> 2 coats. 600-650 microns. (24-26 mils).
<b>ChemLINE® 2400 ES Elevated Service</b>  <i>previously: ChemLINE® 2400/31</i>	Abrasion and highly chemically resistant two component high temperature cure polymer coating.	Tanks, pipes, & scrubbers.	<b>Steel:</b> 2 coats. 400-450 microns. (16-18 mils).



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