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The following pages will outline a case study, which shows the benefits in energy and cost savings of properly installed mechanical insulation.

Insulation is a proven means for conserving energy, reducing greenhouse gas emissions, increasing process productivity, providing a safer and more productive work environment, controlling condensation (which can lead to mold growth), supporting sustainable design technology and a host of other benefits.

Mechanical insulation does all of this, while providing a return on investment (ROI) rate, which is seldom rivaled. Despite the proven ROI, insulation is often overlooked and its benefits undervalued. Insulation is truly the lost or forgotten technology. Can you think of a more important time than now to think about how insulation can help you?

An insulation system is a technology, which needs to be engineered and maintained throughout the entire process. Several studies have estimated roughly 10 to 30 percent of all installed insulation is now missing or damaged.

The practice of not replacing or maintaining an insulation system in a timely and correct manner reduces the full benefits of insulation, and in return, decreases the ROI. In many cases, significant other issues - such as excessive energy loss, corrosion under insulation (CUI), mold development, increased cost of operations and reduced process productivity or efficiency - develop.

You can learn more on www.MechanicalInsulatorsLMCT.com, where additional case studies can be viewed.

Please do not hesitate to contact me should you have any additional questions. Thank you,

Peter Ielimi

Executive Director

Mechanical Insulators Labor Management Cooperative Trust

ENERGY AUDIT RIVERVIEW MIDDLE

Total Heat Loss

5 year savings of

\$43,792.70

CO₂ Reduction of 21.43 MT/Year



Benefits:

- Simple payback period
- CO₂ Reduction
- Personnel safety

Audit Done By:

Joshua Sherrard

Certified Thermographer

Certified 3E Plus Auditor





Operating Temperature, Ambient Temperature, Insulation selected 140*F 75*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	4,230	\$ 116.94	\$ 116.94	\$584.70	0.3
1	660	\$ 18.18	\$98.76	\$493.80	0.06
1.5	522	\$ 14.46	\$102.48	\$512.40	0.24

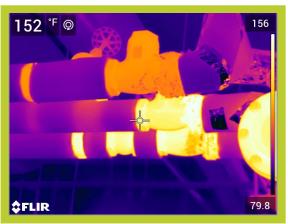




Operating Temperature, Ambient Temperature, Insulation selected 140*F 76 F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	2763	\$ 76.32	\$ 76.32	\$381.60	0.18
1	603	\$ 16.74	\$59.58	\$297.90	0
1.5	495	\$ 13.59	\$62.73	\$313.65	0





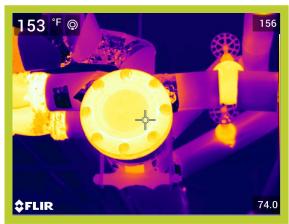
Operating Temperature, Ambient Temperature, Insulation selected 151*F 77*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	7,917	\$ 218.94	\$ 218.94	\$1094.70	0.51
1	570	\$ 15.81	\$203.13	\$1015.65	0.03
1.5	417	\$ 11.55	\$207.39	\$1036.95	0.03

Operating Temperature, 160*F Ambient Temperature, 77*F Insulation selected Fibergla	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8320 75%
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THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	12,144	\$ 335.88	\$ 335.88	\$1679.40	0.96
1	1,776	\$ 49.08	\$286.80	\$1434.00	0.12
1.5	1,380	\$ 38.04	\$297.84	\$1489.20	0.12





Operating Temperature, Ambient Temperature, Insulation selected 160*F 77*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
		,			
0	5,493	\$ 151.95	\$ 151.95	\$759.75	0.33
1	723	\$ 19.98	\$131.97	\$659.85	0.06
1.5	549	\$ 15.15	\$136.80	\$684.00	0.03

Operating Temperature, Ambient Temperature, Insulation selected 145*F 77*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	3,234	\$ 89.25	\$ 89.25	\$446.25	0.21
1	777	\$ 21.63	\$67.62	\$338.10	0
1.5	609	\$ 17.01	\$72.24	\$361.20	0

0.95

20 yrs.

8320

75%





Operating Temperature, Ambient Temperature, Insulation selected

145*F 77*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	
0	10,455	\$ 289.11	\$ 289.11	\$1445.55	0.69
1	1,392	\$ 38.49	\$250.62	\$1253.10	0.09
1.5	936	\$ 25.86	\$263.25	\$1316.25	0.06





Operating Temperature, Ambient Temperature, Insulation selected 150*F 77*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	34,596	\$ 956.88	\$ 956.88	\$4784.40	2.34
1	4,734	\$ 130.68	\$826.20	\$4131.00	0.36
1.5	3,492	\$ 96.84	\$860.04	\$4300.20	0.18





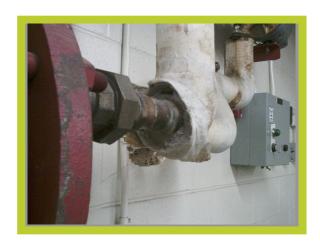
0.95

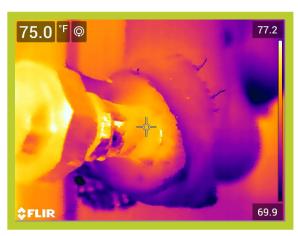
20 yrs.

8320 75%

Operating Temperature, Ambient Temperature, Insulation selected 150*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	38,880	\$ 1,075.35	\$ 1,075.35	\$5,376.75	2.55
1	5,280	\$ 145.95	\$929.40	\$4647.00	0.3
1.5	3,705	\$ 102.30	\$973.05	\$4865.25	0.3





Operating Temperature, Ambient Temperature, Insulation selected 150*F 74*F Fiberglass

Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	31,104	\$860.28	\$ 860.28	\$4301.40	2.04
1	4,224	\$ 116.76	\$743.52	\$3717.60	0.24
1.5	2,964	\$ 81.84	\$778.44	\$3892.20	0.24





Operating Temperature, Ambient Temperature, Insulation selected 113*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	8,490	\$ 234.60	\$ 234.60	\$1173.00	0.6
1	1,650	\$ 45.60	\$189.00	\$945.00	0
1.5	1,320	\$ 36.30	\$198.30	\$991.50	0





Operating Temperature, Ambient Temperature, Insulation selected 110*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	2,805	\$ 77.40	\$ 77.40	\$387.00	0.15
1	585	\$ 16.05	\$61.35	\$306.75	0
1.5	480	\$ 13.20	\$64.20	\$321.00	0





0.95

20 yrs.

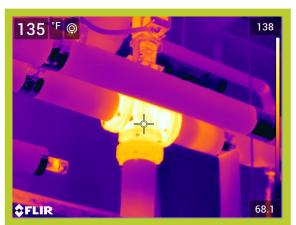
8320

75%

Operating Temperature, Ambient Temperature, Insulation selected 125*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	8,436	\$233.28	\$ 233.28	\$1166.40	0.54
1	1,224	\$ 33.78	\$199.50	\$997.50	0.06
1.5	894	\$ 24.66	\$208.62	\$1043.10	0.06





Operating Temperature, Ambient Temperature, Insulation selected 118*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	10,170	\$ 281.34	\$ 281.34	\$1406.70	0.72
1	1,782	\$ 49.14	\$232.20	\$1161.00	0.18
1.5	1,350	\$ 37.08	\$244.26	\$1221.30	0





Operating Temperature, Ambient Temperature, Insulation selected 110*F 74*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	5,943	\$ 164.22	\$ 164.22	\$821.10	0.42
1	1,155	\$ 31.92	\$132.30	\$661.50	0
1.5	924	\$ 25.41	\$138.81	\$694.05	0

Operating Temperature, 110*F Emittance of Surface 0.95

Ambient Temperature, 72*F Expected Useful Life of Insulation System 20 yrs.

Insulation selected Fiberglass Operating hours per year 8320

Efficiency of fuel Conversion% 75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	1,884	\$ 52.20	\$ 52.20	\$261.00	0.12
1	354	\$ 9.78	\$42.42	\$212.10	0
1.5	276	\$ 7.62	\$44.58	\$222.90	0

0.95

8320

75%

20 yrs.





Operating Temperature, Ambient Temperature, Insulation selected 110*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS **HEAT LOSS FUEL COST** CO2 1styr 5yr. **EMMISSIONS** \$/yr SAVINGS. **SAVINGS** 1,341 \$185.55 \$ 37.11 \$ 37.11 0.09 1 240 \$ 6.66 \$30.45 \$152.25 0.03 183 \$ 5.04 \$32.07 \$160.35 1.5 0





Operating Temperature, Ambient Temperature, Insulation selected 93*F 74*F Fiberglass Emittance of Surface0.95Expected Useful Life of Insulation System20 yrs.Operating hours per year8320Efficiency of fuel Conversion%75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	3,528	\$ 97.56	\$ 97.56	\$487.80	0.24
1	540	\$ 14.88	\$82.68	\$413.40	0.06
1.5	396	\$ 10.98	\$86.58	\$432.90	0





Operating Temperature, Ambient Temperature, Insulation selected 93*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	2,808	\$ 77.64	\$ 77.64	\$388.20	0.18
1	441	\$ 12.15	\$65.49	\$327.45	0.03
1.5	315	\$ 8.70	\$68.94	\$344.70	0.03

0.95

20 yrs.

8320

75%





Operating Temperature, Ambient Temperature, Insulation selected 94*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	3,024	\$ 83.52	\$ 83.52	\$417.60	0.24
1	504	\$ 14.04	\$69.48	\$347.40	0
1.5	384	\$ 10.68	\$72.84	\$364.20	0

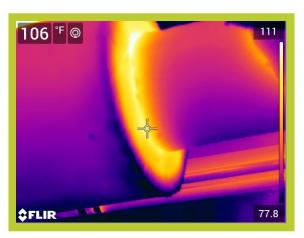




Operating Temperature, Ambient Temperature, Insulation selected 150*F 74*F Fiberglass Emittance of Surface0.95Expected Useful Life of Insulation System20 yrs.Operating hours per year8320Efficiency of fuel Conversion%75%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
		,			
0	20,736	\$ 573.52	\$ 573.52	\$2867.60	1.36
1	2,816	\$ 77.84	\$495.68	\$2478.40	0.16
1.5	1,976	\$ 54.56	\$518.96	\$2594.80	0.16





Operating Temperature, Ambient Temperature, Insulation selected 150*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	
0	9,333	\$ 258.21	\$ 258.21	\$1291.05	0.63
1	1,341	\$ 36.99	\$221.22	\$1106.10	0.09
1.5	927	\$ 25.65	\$232.56	\$1162.80	0.09

Operating Temperature, 135*F Emittance of Surface 0.95
Ambient Temperature, 74*F Expected Useful Life of Insulation System 20 yrs.
Insulation selected Fiberglass Operating hours per year 8320
Efficiency of fuel Conversion% 75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	59,568	\$ 1,647.60	\$ 1,647.60	\$8,238.00	3.84
1	7,776	\$ 215.28	\$1,432.32	\$7,161.60	0.48
1.5	5,688	\$ 157.68	\$1,489.92	\$7,449.60	0.48





Operating Temperature, Ambient Temperature, Insulation selected 118*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	10,170	\$ 281.34	\$ 281.34	\$ 1,406.70	0.72
1	1,782	\$ 49.14	\$ 232.20	\$1,161.00	0.42
1.5	1,350	\$ 37.08	\$244.26	\$1,221.30	0





Operating Temperature, Ambient Temperature, Insulation selected 145*F 74*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

20 yrs. 8320 75%

0.95

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	13,041	\$ 360.72	\$ 360.72	\$1803.60	0.9
1	1,764	\$ 48.69	\$312.03	\$1560.15	0.09
1.5	1,332	\$ 36.90	\$323.82	\$1619.10	0.09

Operating Temperature, 145*F Emittance of Surface 0.95
Ambient Temperature, 74*F Expected Useful Life of Insulation System 20 yrs.
Insulation selected Fiberglass Operating hours per year 8320
Efficiency of fuel Conversion% 75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	3,438	\$ 95.10	\$ 95.10	\$475.50	0.24
1	492	\$ 13.56	\$81.54	\$407.70	0.03
1.5	369	\$ 10.23	\$84.87	\$424.35	0.03

Results
Simple Payback Period, yrs

Internal Rate of Return (IRR or ROI)

107.7%

0.9

Net Present Value,

\$167,027

Calculations									
Year	Investment	Annual Savings	Annual Cash Flow	Cumulative Cash Flow					
0	\$-8,133	\$0	\$-8,133	\$-8,133					
1	\$0	\$8,758	\$8,758	\$625					
2	\$0	\$8,758	\$8,758	\$9,383					
3	\$0	\$8,758	\$8,758	\$18,141					
4	\$0	\$8,758	\$8,758	\$26,899					
5	\$0	\$8,758	\$8,758	\$35,657					
6	\$0	\$8,758	\$8,758	\$44,415					
7	\$0	\$8,758	\$8,758	\$53,173					
8	\$0	\$8,758	\$8,758	\$61,931					
9	\$0	\$8,758	\$8,758	\$70,689					
10	\$0	\$8,758	\$8,758	\$79,447					
11	\$0	\$8,758	\$8,758	\$88,205					
12	\$0	\$8,758	\$8,758	\$96,963					
13	\$0	\$8,758	\$8,758	\$105,721					
14	\$0	\$8,758	\$8,758	\$114,479					
15	\$0	\$8,758	\$8,758	\$123,237					
16	\$0	\$8,758	\$8,758	\$131,995					
17	\$0	\$8,758	\$8,758	\$140,753					
18	\$0	\$8,758	\$8,758	\$149,511					
19	\$0	\$8,758	\$8,758	\$158,269					
20	\$0	\$8,758	\$8,758	\$167,027					