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The following pages will outline a case study, which shows the benefits in energy and cost savings of properly installed mechanical insulation.

Insulation is a proven means for conserving energy, reducing greenhouse gas emissions, increasing process productivity, providing a safer and more productive work environment, controlling condensation (which can lead to mold growth), supporting sustainable design technology and a host of other benefits.

Mechanical insulation does all of this, while providing a return on investment (ROI) rate, which is seldom rivaled. Despite the proven ROI, insulation is often overlooked and its benefits undervalued. Insulation is truly the lost or forgotten technology. Can you think of a more important time than now to think about how insulation can help you?

An insulation system is a technology, which needs to be engineered and maintained throughout the entire process. Several studies have estimated roughly 10 to 30 percent of all installed insulation is now missing or damaged.

The practice of not replacing or maintaining an insulation system in a timely and correct manner reduces the full benefits of insulation, and in return, decreases the ROI. In many cases, significant other issues - such as excessive energy loss, corrosion under insulation (CUI), mold development, increased cost of operations and reduced process productivity or efficiency - develop.

You can learn more on www.MechanicalInsulatorsLMCT.com, where additional case studies can be viewed.

Please do not hesitate to contact me should you have any additional questions. Thank you,

Peter Ielimi

Executive Director

Mechanical Insulators Labor Management Cooperative Trust



INSULATION ENERGY APPRAISAL FINAL REPORT

For King Street Elementary School Miramchi, New Brunswick





Presented By:
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E2J 4Y2

Executive Summary

The insulation energy appraisal evaluated the performance of mechanical rooms at King street Elementary facility. Most of mechanical piping system is currently insulated with 2-inch thick Fiberglass insulation. With the mechanical piping directly off boiler insulated with 2-inch Mineral Wool insulation. Based On the analysis findings the appraiser calculated a) the cost of operating line with existing insulation; b) the cost to operate with 1-inch thick vs 1 ½ thick insulation vs 2-inch thick insulation. He also calculated emission saving if each facility was properly insulated. These calculations are summarized below.

Energy Cost

Heat loss at King Street facility listed at 99 678 Btu per year

An estimated 5 year saving of \$15 217.05, and a simple payback return on investment

Energy/Emissions Savings

Co₂ reduction at King Street facility 6.2 tonne per year

Insulation and Energy Efficiency

Insulation systems improved the energy efficiency of a plant and reduce the level of emissions of greenhouse gases into the atmosphere. Systems that have an upgraded insulation system can achieve an even more dramatic increase in savings. A properly selected, installed and maintained insulation system can, in many cases, provide an excellent return on investment and quick payback through cost savings. When compared to other conservation measures, the payback is often very quick- usually less then six months. The savings are significant in terms of reduced energy use, increased efficiency, and reduced greenhouse gas emissions.

Conclusion

The appraiser commends management of King Street school for taking initiative to build King Street as Leed Energy school. However, the finding shows that there are areas of concern in construction phase as some of the mechanical system was not properly insulated as per specifications. Thus, creating unnecessary heat loss resulting in increased operating cost and carbon emissions. Our analysis show that though each facility is believed to be insulated with proper thicknesses as a whole. There are some areas that due to improper insulation material use or installation, that if insulated to meet the facility insulation specifications. Would be able to significantly reduce their energy loss and reduce level of greenhouse gas emissions. The appraiser expert opinion that if King Street had been insulated with proper insulation products and installed as per specification designed by engineering firm hired. That it would be a leading standard as to how school in New Brunswick should be built.

AUDIT

KING STREET

ELEMENTARY

Total Heat Loss

5 year savings of \$15 217.05

CO₂ Reduction of 6.2 MT/Year



Benefits:

- Simple payback period
- CO₂ Reduction
- Personnel safety

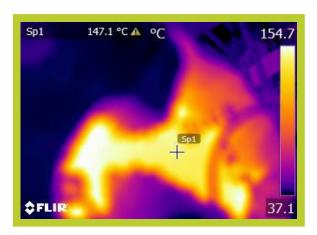
Audit Done By:

Joshua Sherrard

Certified Thermographer

Certified 3E Plus Auditor

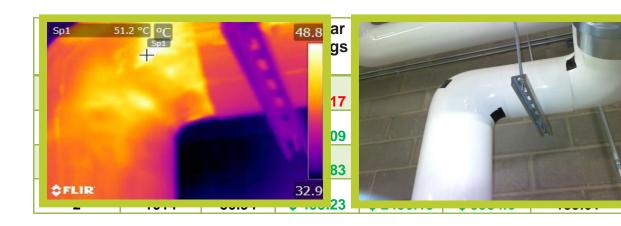
Boiler Room Ground Floor





Operating Temperature, *F Ambient Temperature, *F Insulation selected 302 78 Mineral Wool Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Selected fuel
Cost of Fuel,\$/lb

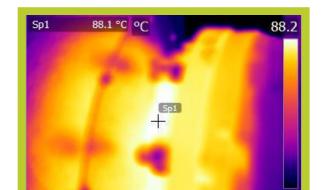
0.95 20 yrs. 8760 Pellet \$ 228







	Operating Te	emperature, *F	122		Emittance of Surface		0.95
П	Ambient Temperature, *F 75			Expected Useful Life	tem 20 yrs.		
1	Insulation se	lected	Fiberglass		Operating hours pe	r year	8760
					Selected fuel		Pellet
ш					Cost of Fuel,\$/Lb		\$228
П							
	0.5	17820	543.75	\$543.75	5 \$2718.75	\$10 875	2443.01
	1	10383	316.77	\$226.98	\$1134.9	\$4539.6	1423.45
	1.5	7452	227.7	\$316.0	5 \$1580.25	\$6321	1021.62
	2	6020	404.00	\$359.73	\$1798.65	\$7194.6	826.67
	-	6030	184.02	ψ500.70	ψ.730.00	ψυ4.υ	020.07





Operating Temperature, *F 194 Emittance of Surface 0.95

Ambient Temperature, *F 78 Expected Useful Life of Insulation System 20 yrs.

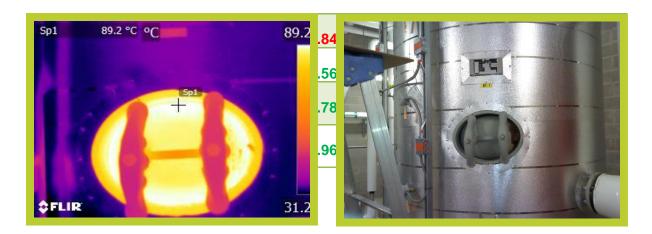
Insulation selected Fiberglass Operating hours per year 8760

Selected fuel Pellet

Cost of Fuel,\$/KWH \$ 228

Thickness	Heat	Cost of	1 st year	5 Year	20 Year	CO2
(inches)	Loss (Btu/h)	Fuel (\$/yr)	Savings	Savings	Savings	Emissions (lb/yr)
0	43134	1316.16	\$ 1316.16	\$ 6580.8	\$ 26323.2	5919.42
1	4920	150.06	\$ 1166.1	\$ 5830.5	\$ 23322	674.50
1.5	3606	110.04	\$ 1206.12	\$ 6030.6	\$ 24122.4	494.36
2	2886	88.02	\$ 1228.14	\$ 6140.7	\$ 24562.8	395.65

Boiler Room Ground Floor



Operating Temperature, *F Ambient Temperature, *F Insulation selected 192 78 Fiberglass Emittance of Surface 0.95
Expected Useful Life of Insulation System 20 yrs.
Operating hours per year 8760
Selected fuel Pellet
Cost of Fuel,\$/KWH \$ 228





Operating Temperature, *F Ambient Temperature, *F Insulation selected 194 78 Fiberglass Emittance of Surface 0.95
Expected Useful Life of Insulation System 20 yrs.
Operating hours per year 8760
Selected fuel Pellet
Cost of Fuel,\$/Lb \$ 228

Thicknes s (inches)	Heat Loss (Btu/h)	Cost of Fuel (\$/yr)	1 st year Savings	5 Year Savings	20 Year Savings	CO2 Emissions (lb/yr)
0.5	30757.5	938.25	\$938.25	\$4691.25	\$18765	4216.68
1	17370	529.65	\$408.6	\$2043	\$8172	899.62
1.5	11610	354.15	\$584.1	\$2920.5	\$11682	601.29
2	9337.5	284.85	\$653.4	\$3267	\$13068	480.12





Operating Temperature, *F Ambient Temperature, *F Insulation selected 178 78 Fiberglass Emittance of Surface 0.95
Expected Useful Life of Insulation System 20 yrs.
Operating hours per year 8760
Selected fuel Pellet
Cost of \$/Lb \$ 228

Thicknes s (inches)	Heat Loss (Btu/h)	Cost of Fuel (\$/yr)	1 st year Savings	5 Year Savings	20 Year Savings	CO2 Emissions (lb/yr)
0	7789.5	237.69	\$237.69	\$1188.45	\$4753.8	1067.9
1	900	27.50	\$210.19	\$1050.95	\$4203.8	123.38
1.5	625.5	19.13	\$218.56	\$1092.8	\$4371.2	85.75
2	481.5	14.67	\$223.02	\$1115.1	\$4460.4	66.01

Fan Room #1 Second Floor





Operating Temperature, *F Ambient Temperature, *F Insulation selected 158 80 Fiberglass Emittance of Surface 0.95
Expected Useful Life of Insulation System 20 yrs.
Operating hours per year 8760
Selected fuel Pellet
Cost of \$/Lb \$ 228

Thicknes s (inches)	Heat Loss (Btu/h)	Cost of Fuel (\$/yr)	1 st year Savings	5 Year Savings	20 Year Savings	CO2 Emissions (lb/yr)
0.5	536	18.54	\$18.54	\$92.7	\$370.8	83.28
1	323	11.15	\$7.39	\$36.95	\$147.8	50.18
1.5	242	8.39	\$10.15	\$50.75	\$203	37.6
2	203	6.99	\$11.55	\$57.75	\$231	31.54

Fan Room #1 Second Floor





0.95 20 yrs.

8760

Pellet

\$ 228

Operating Temperature, *F Ambient Temperature, *F Insulation selected 140 80 Fiberglass

Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Selected fuel
Cost of \$/Lb

Thickness (inches)	Heat Loss (Btu/h)	Cost of Fuel (\$/yr)	1 st year Savings	5 Year Savings	20 Year Savings	CO2 Emissions (lb/yr)
0.5	396	13.68	\$13.68	\$68.4	\$273.6	61.53
1	237	8.19	\$5.49	\$27.45	\$109.8	36.82
1.5	178	6.15	\$7.53	\$37.65	\$150.6	27.66
2	148	5.12	\$8.56	\$42.8	\$171.2	23

Results	
Simple Payback Period, yrs	2.5
Internal Rate of Return (IRR or ROI)	39.3%
Net Present Value,	\$53,120

	Calculations						
Year	Investment	Annual Savings	Annual Cash Flow	Cumulative Cash Flow			
0	\$-7,740	\$0	\$-7,740	\$-7,740			
1	\$0	\$3,043	\$3,043	\$-4,697			
2	\$0	\$3,043	\$3,043	\$-1,654			
3	\$0	\$3,043	\$3,043	\$1,389			
4	\$0	\$3,043	\$3,043	\$4,432			
5	\$0	\$3,043	\$3,043	\$7,475			
6	\$0	\$3,043	\$3,043	\$10,518			
7	\$0	\$3,043	\$3,043	\$13,561			
8	\$0	\$3,043	\$3,043	\$16,604			
9	\$0	\$3,043	\$3,043	\$19,647			
10	\$0	\$3,043	\$3,043	\$22,690			
11	\$0	\$3,043	\$3,043	\$25,733			
12	\$0	\$3,043	\$3,043	\$28,776			
13	\$0	\$3,043	\$3,043	\$31,819			
14	\$0	\$3,043	\$3,043	\$34,862			
15	\$0	\$3,043	\$3,043	\$37,905			
16	\$0	\$3,043	\$3,043	\$40,948			
17	\$0	\$3,043	\$3,043	\$43,991			
18	\$0	\$3,043	\$3,043	\$47,034			
19	\$0	\$3,043	\$3,043	\$50,077			
20	\$0	\$3,043	\$3,043	\$53,120			

^{*}Calculation are based off Energy Cost Escalation Rate of 0%/yr