

197 State Route 18, Suite 3000 S. East Brunswick, New Jersey 08819 www.MechanicalinsulatorsLMCT.com Pete Ielmini, *Executive Director* 732-210-7084 **Gina Walsh**, *Deputy Director* 314-683-6136

The following pages will outline a case study, which shows the benefits in energy and cost savings of properly installed mechanical insulation.

Insulation is a proven means for conserving energy, reducing greenhouse gas emissions, increasing process productivity, providing a safer and more productive work environment, controlling condensation (which can lead to mold growth), supporting sustainable design technology and a host of other benefits.

Mechanical insulation does all of this, while providing a return on investment (ROI) rate, which is seldom rivaled. Despite the proven ROI, insulation is often overlooked and its benefits undervalued. Insulation is truly the lost or forgotten technology. Can you think of a more important time than now to think about how insulation can help you?

An insulation system is a technology, which needs to be engineered and maintained throughout the entire process. Several studies have estimated roughly 10 to 30 percent of all installed insulation is now missing or damaged.

The practice of not replacing or maintaining an insulation system in a timely and correct manner reduces the full benefits of insulation, and in return, decreases the ROI. In many cases, significant other issues - such as excessive energy loss, corrosion under insulation (CUI), mold development, increased cost of operations and reduced process productivity or efficiency - develop.

You can learn more on www.MechanicalInsulatorsLMCT.com, where additional case studies can be viewed.

Please do not hesitate to contact me should you have any additional questions. Thank you,

Peter Ielimi

Executive Director Mechanical Insulators Labor Management Cooperative Trust ENERGY AUDIT KENNEBECASIS VALLEY HIGH SCHOOL

Total Heat Loss 5 year savings of \$87031.60



Benefits:

- Simple payback period
- CO₂ Reduction
- Personnel safety

Audit Done By: **Joshua Sherrard** Certified Thermographer Certified 3E Plus Auditor

CO₂ Reduction of 50.18 MT/Year





Operating Temperature,	96*F	Emittance of Surface	0.95
Ambient Temperature,	57*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

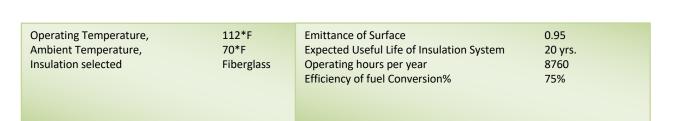
THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	3438	\$ 100.26	\$ 100.26	\$ 501.30	0.36
1	702	\$ 20.34	\$ 79.92	\$ 399.60	0
1.5	558	\$ 16.20	\$ 84.06	\$ 420.30	0

*Estimated Calculations supplied by 3E Plus Mechanical Insulation Energy Calculator *

71.3

63.9





THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	1656	\$ 48.36	\$ 48.36	\$ 241.80	0.24
1	360	\$ 10.44	\$ 37.92	\$ 189.60	0
1.5	288	\$ 8.52	\$ 39.84	\$ 199.20	0

*Estimated Calculations supplied by 3E Plus Mechanical Insulation Energy Calculator *





Operating Temperature,	148*F	Emittance of Surface	0.95	
Ambient Temperature,	70*F	Expected Useful Life of Insulation System	20 yrs.	
Insulation selected	Fiberglass	Operating hours per year	8760	
		Efficiency of fuel Conversion%	75%	

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	7143	\$ 208.59	\$ 208.59	\$ 1042.95	0.6
1	975	\$ 28.44	\$ 180.15	\$ 900.75	0.09
1.5	711	\$ 20.73	\$ 187.86	\$ 939.30	0.06





	Operating Temperature, Ambient Temperature, Insulation selected	133*F 70*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	
--	---	-----------------------------	---	--------------------------------	--

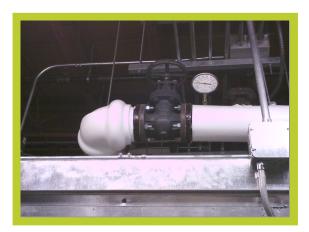
THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	5550	\$ 162.06	\$ 162.06	\$ 810.30	0.45
1	780	\$ 22.74	\$ 139.32	\$696.60	0.06
1.5	567	\$ 16.59	\$ 145.47	\$ 727.35	0.06





Operating Temperature,	130*F	Emittance of Surface	0.95	
Ambient Temperature,	70*F	Expected Useful Life of Insulation System	20 yrs.	
Insulation selected	Fiberglass	Operating hours per year	8760	
		Efficiency of fuel Conversion%	75%	

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	5874	\$ 171.48	\$ 171.48	\$ 857.40	0.48
1	852	\$ 24.84	\$ 146.64	\$ 733.20	0.06
1.5	642	\$ 18.72	\$ 152.76	\$ 763.80	0.06





Operating Temperature,	130*F	Emittance of Surface	0.95
Ambient Temperature,	70*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	26220	\$ 765.60	\$ 765.60	\$ 3828.00	2.25
1	3705	\$ 108.00	\$ 657.60	\$ 3288.00	0.3
1.5	2700	\$ 78.90	\$ 686.70	\$ 3433.50	0.3





Operating Temperature,	130*F	Emittance of Surface	0.95	
Ambient Temperature,	74*F	Expected Useful Life of Insulation System	20 yrs.	
Insulation selected	Fiberglass	Operating hours per year	8760	
		Efficiency of fuel Conversion%	75%	

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	1440	\$ 42.06	\$ 42.06	\$ 210.30	0.12
1	240	\$ 7.02	\$ 35.04	\$ 175.20	0.03
1.5	198	\$ 5.76	\$ 36.30	\$ 181.50	0.03





Operating Temperature, Ambient Temperature,	155*F 74*F 5:borglass	Emittance of Surface Expected Useful Life of Insulation System	0.95 20 yrs.	
Insulation selected	Fiberglass	Operating hours per year Efficiency of fuel Conversion%	8760 75%	

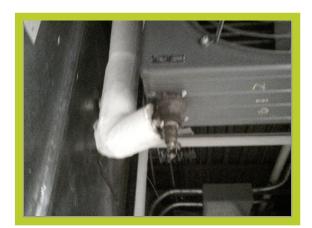
THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	13576	\$ 396.40	\$ 396.40	\$ 1982.00	1.12
1	1704	\$ 49.76	\$ 346.64	\$ 1733.20	0.16
1.5	1252	\$ 36.52	\$ 359.88	\$ 1799.40	0.12





Operating Temperature,	105*F	Emittance of Surface	0.95
Ambient Temperature,	74*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	4352	\$ 127.08	\$ 127.08	\$ 635.40	0.36
1	652	\$ 19.00	\$ 108.08	\$ 540.40	0.04
1.5	460	\$ 13.36	\$ 113.72	\$ 568.60	0.04





Operating Temperature, Ambient Temperature, Insulation selected 150*F 74*F Fiberglass

Emittance of Surface	0.95
Expected Useful Life of Insulation System	20 yrs.
Operating hours per year	8760
Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	4122	\$ 118.02	\$ 118.02	\$ 590.10	0.33
1	567	\$ 16.53	\$ 101.49	\$ 507.45	0.06
1.5	426	\$ 12.45	\$ 105.57	\$ 527.85	0.03





Operating Temperature,	150*F	Emittance of Surface	0.95
Ambient Temperature,	74*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	5530	\$ 161.40	\$ 161.40	\$ 807.00	0.5
1	910	\$ 26.60	\$ 134.80	\$ 674.00	0.1
1.5	740	\$ 21.70	\$ 139.70	\$ 698.50	0.1





	Operating Temperature, Ambient Temperature, Insulation selected	150*F 74*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	
--	---	-----------------------------	---	--------------------------------	--

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	76900	\$ 2245.00	\$ 2245.00	\$ 11225.00	6
1	11900	\$ 346.00	\$ 1899.00	\$ 9495.00	1
1.5	9400	\$ 275.00	\$ 1970.00	\$ 9850.00	1





Operating Temperature,	108*F	Emittance of Surface	0.95
Ambient Temperature,	80*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	
0	5096	\$ 148.68	\$ 148.68	\$ 743.40	0.56
1	1204	\$ 35.28	\$ 113.40	\$ 567.00	0
1.5	952	\$ 27.72	\$ 120.96	\$ 604.80	0

Mechanical Room 273





Operating Temperature, Ambient Temperature, Insulation selected

148*F 80*F Fiberglass Emittance of SurfaceOExpected Useful Life of Insulation System2Operating hours per year8Efficiency of fuel Conversion%7

0.95 20 yrs. 8760 75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	2742	\$ 80.07	\$ 80.07	\$ 400.35	0.24
1	405	\$ 11.82	\$68.25	\$ 341.25	0.03
1.5	315	\$ 9.15	\$ 70.92	\$ 354.60	0.03

*Estimated Calculations supplied by 3E Plus Mechanical Insulation Energy Calculator *

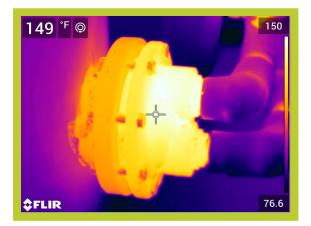




Operating Temperature,	92*F	Emittance of Surface	0.95
Ambient Temperature,	80*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	EIVIIVIISSIONS
0	960	\$ 28.08	\$ 28.08	\$ 140.40	0.09
1	159	\$ 4.62	\$ 23.46	\$ 117.30	0
1.5	120	\$ 3.48	\$ 24.60	\$ 123.00	0





Operating Temperature,	148*F	Emittance of Surface	0.95
Ambient Temperature,	80*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	53688	\$ 1567.68	\$ 1567.68	\$ 7838.40	4.44
1	6384	\$ 186.48	\$ 1381.20	\$6906.00	0.48
1.5	4692	\$ 137.04	\$ 1430.64	\$ 7153.20	0.36





Operating Temperature, Ambient Temperature, Insulation selected	150*F 80*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	81400	\$ 2376.75	\$ 2376.75	\$ 11883.75	6.75
1	10925	\$ 319.25	\$ 2057.50	\$ 10287.50	1
1.5	7350	\$ 214.25	\$ 2162.50	\$ 10812.50	0.5

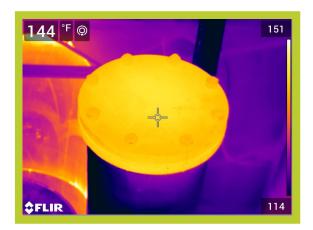




	Operating Temperature, Ambient Temperature, Insulation selected	162*F 80*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	
--	---	-----------------------------	---	--------------------------------	--

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	19785	\$ 577.75	\$ 577.75	\$ 2888.75	1.65
1	2605	\$ 76.00	\$501.75	\$ 2508.75	0.2
1.5	1745	\$ 51.00	\$ 526.75	\$ 2633.75	0.15





Operating Temperature, Ambient Temperature,	142*F 80*F	Emittance of Surface Expected Useful Life of Insulation System	0.95 20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	21726	\$ 634.38	\$ 634.38	\$ 3171.90	1.8
1	2940	\$ 85.86	\$ 548.52	\$ 2742.60	0.24
1.5	2094	\$ 61.02	\$ 573.36	\$ 2866.80	0.18





Operating Temperature,	145*F	Emittance of Surface	0.95
Ambient Temperature,	80*F	Expected Useful Life of Insulation System	20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	12336	\$ 360.24	\$ 360.24	\$ 1801.20	1.12
1	1788	\$ 52.08	\$ 308.16	\$ 1540.80	0.16
1.5	1344	\$ 35.36	\$ 324.88	\$ 1624.40	0.12



	Operating Temperature, Ambient Temperature, Insulation selected	145*F 80*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	
--	---	-----------------------------	---	--------------------------------	--

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	37800	\$ 1103.58	\$ 1103.58	\$ 5517.90	3.15
1	5031	\$ 146.97	\$ 956.61	\$ 4783.05	0.45
1.5	3573	\$ 104.40	\$ 999.18	\$ 4995.90	0.27

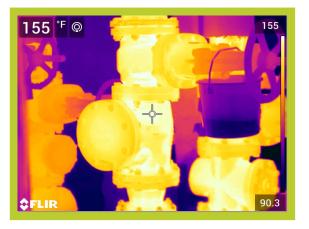




Operating Temperature, Ambient Temperature, Insulation selected	142*F 80*F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	Lininissions
0	9768	\$ 285.21	\$ 285.21	\$ 1426.05	0.81
1	1311	\$ 38.31	\$ 246.90	\$ 1234.50	0.12
1.5	882	\$ 25.71	\$ 259.50	\$ 1297.50	0.06

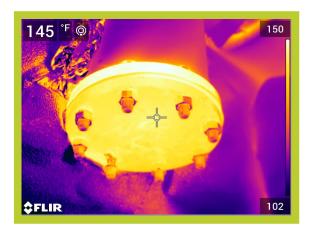




	Operating Temperature, Ambient Temperature, Insulation selected	155 *F 80 *F Fiberglass	Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%	0.95 20 yrs. 8760 75%	
--	---	-------------------------------	---	--------------------------------	--

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	190336	\$ 5557.12	\$ 5557.12	\$ 27785.60	16
1	25792	\$ 753.92	\$ 4803.2	\$ 24016.00	1.92
1.5	17344	\$ 506.24	\$ 5050.88	\$ 25254.40	1.28





Operating Temperature, Ambient Temperature,	145*F 80*F	Emittance of Surface Expected Useful Life of Insulation System	0.95 20 yrs.
Insulation selected	Fiberglass	Operating hours per year	8760
		Efficiency of fuel Conversion%	75%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	
0	7476	\$ 218.28	\$ 218.28	\$ 1091.40	0.63
1	1017	\$ 29.73	\$ 188.55	\$ 942.75	0.09
1.5	741	\$ 21.66	\$ 196.62	\$ 983.10	0.06





THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2 EMMISSIONS
		\$/yr	SAVINGS.	SAVINGS	
0	47484	\$ 1386.60	\$ 1386.60	\$ 6933.00	3.96
1	6252	\$ 182.40	\$ 1204.20	\$ 6021.00	0.48
1.5	4188	\$ 122.40	\$ 1264.20	\$ 6321.00	0.36

Results

Simple Payback Period, yrs Internal Rate of Return (IRR or ROI) Net Present Value,

Calculations				
Year	Investment	Annual Savings	Annual Cash Flow	Cumulative Cash Flow
0	\$-8,790	\$0	\$-8,790	\$-8,790
1	\$0	\$17,406	\$17,406	\$8,616
2	\$0	\$17,406	\$17,406	\$26,022
3	\$0	\$17,406	\$17,406	\$43,428
4	\$0	\$17,406	\$17,406	\$60,834
5	\$0	\$17,406	\$17,406	\$78,240
6	\$0	\$17,406	\$17,406	\$95,646
7	\$0	\$17,406	\$17,406	\$113,052
8	\$0	\$17,406	\$17,406	\$130,458
9	\$0	\$17,406	\$17,406	\$147,864
10	\$0	\$17,406	\$17,406	\$165,270
11	\$0	\$17,406	\$17,406	\$182,676
12	\$0	\$17,406	\$17,406	\$200,082
13	\$0	\$17,406	\$17,406	\$217,488
14	\$0	\$17,406	\$17,406	\$234,894
15	\$0	\$17,406	\$17,406	\$252,300
16	\$0	\$17,406	\$17,406	\$269,706
17	\$0	\$17,406	\$17,406	\$287,112
18	\$0	\$17,406	\$17,406	\$304,518
19	\$0	\$17,406	\$17,406	\$321,924
20	\$ 0	\$17,406	\$17,406	\$339,330

0.5 198.0% \$339,330