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The following pages will outline a case study, which shows the benefits in energy and cost savings of properly installed mechanical insulation.

Insulation is a proven means for conserving energy, reducing greenhouse gas emissions, increasing process productivity, providing a safer and more productive work environment, controlling condensation (which can lead to mold growth), supporting sustainable design technology and a host of other benefits.

Mechanical insulation does all of this, while providing a return on investment (ROI) rate, which is seldom rivaled. Despite the proven ROI, insulation is often overlooked and its benefits undervalued. Insulation is truly the lost or forgotten technology. Can you think of a more important time than now to think about how insulation can help you?

An insulation system is a technology, which needs to be engineered and maintained throughout the entire process. Several studies have estimated roughly 10 to 30 percent of all installed insulation is now missing or damaged.

The practice of not replacing or maintaining an insulation system in a timely and correct manner reduces the full benefits of insulation, and in return, decreases the ROI. In many cases, significant other issues - such as excessive energy loss, corrosion under insulation (CUI), mold development, increased cost of operations and reduced process productivity or efficiency - develop.

You can learn more on www.MechanicalInsulatorsLMCT.com, where additional case studies can be viewed.

Please do not hesitate to contact me should you have any additional questions. Thank you,

Peter Ielimi

Executive Director

Mechanical Insulators Labor Management Cooperative Trust

# ENERGY AUDIT ECOLE LE TOURNESOL



Total Heat Loss

5 year savings of

\$ 29,012.20

CO<sub>2</sub> Reduction of 18.06 MT/Year

### **Benefits:**

- Simple payback period
- CO<sub>2</sub> Reduction
- Personnel safety

Audit Done By:

Joshua Sherrard

Certified Thermographer

Certified 3E Plus Auditor





Operating Temperature, Ambient Temperature, Insulation selected 140\*F 80\*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	13,428	\$ 406.44	\$406.44	\$2032.20	1.26
1	2,034	\$ 61.38	\$345.06	\$1725.30	0.18
1.5	1,566	\$ 47.70	\$358.74	\$1793.70	0.18





Operating Temperature, Ambient Temperature, Insulation selected 146\*F 83 \*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	9,848	\$ 298.24	\$298.24	\$1491.20	0.96
1	1,344	\$ 40.68	\$257.56	\$1287.80	0.12
1.5	944	\$ 28.56	\$269.68	\$1348.40	0.08

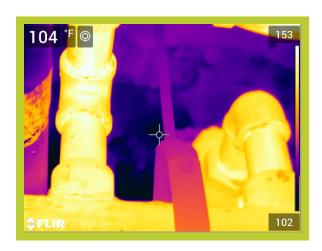




Operating Temperature, Ambient Temperature, Insulation selected 152 \*F 81\*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	9,765	\$ 295.65	\$295.65	\$1478.25	0.9
1	1,395	\$ 42.21	\$253.44	\$1267.20	0.09
1.5	963	\$ 29.16	\$266.49	\$1332.45	0.09





Operating Temperature, Ambient Temperature, Insulation selected 145 \*F 80 \*F Fiberglass Emittance of Surface Expected Useful Life of Insulation System Operating hours per year Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST	1styr	5yr.	CO2
		\$/yr	SAVINGS.	SAVINGS	EMMISSIONS
0	9,756	\$ 295.56	\$295.56	\$1477.80	0.96
1	1,464	\$ 44.27	\$251.29	\$1256.45	0.12
1.5	1,128	\$ 34.32	\$261.24	\$1306.20	0.12





Operating Temperature, Ambient Temperature, Insulation selected 148 \*F 80 \*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

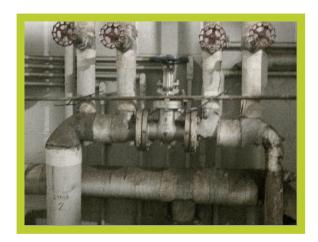
THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	17,955	\$ 543.48	\$543.48	\$2717.40	1.68
1	2,667	\$ 80.85	\$462.63	\$2313.15	0.21
1.5	2,079	\$ 62.79	\$480.69	\$2403.45	0.21





Operating Temperature, Ambient Temperature, Insulation selected 145 \*F 79 \*F Fiberglass Emittance of Surface0.95Expected Useful Life of Insulation System20 yrs.Operating hours per year8320Efficiency of fuel Conversion%75%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	11,448	\$346.80	\$346.80	\$1734.00	1.2
1	1,920	\$ 58.08	\$288.72	\$1443.60	0.24
1.5	1,560	\$ 47.52	\$299.28	\$1496.40	0.24





Operating Temperature,
Ambient Temperature,
Insulation selected

143\*F 81 \*F Fiberglass Emittance of Surface
Expected Useful Life of Insulation System
Operating hours per year
Efficiency of fuel Conversion%

THICKNESS	HEAT LOSS	FUEL COST \$/yr	1styr SAVINGS.	5yr. SAVINGS	CO2 EMMISSIONS
0	13,488	\$ 408.48	\$408.48	\$2042.40	1.32
1	1,932	\$ 58.44	\$350.04	\$1750.20	0.24
1.5	1,452	\$ 44.04	\$364.44	\$1822.20	0.12

<sup>\*</sup>Estimated Calculations supplied by 3E Plus Mechanical Insulation Energy Calculator \*

1.3
74.3%
\$108,234

		Ca	alculations	
Year	Investment	Annual Savings	Annual Cash Flow	<b>Cumulative Cash Flow</b>
0	\$-7,806	\$0	\$-7,806	\$-7,806
1	\$0	\$5,802	\$5,802	\$-2,004
2	\$0	\$5,802	\$5,802	\$3,798
3	\$0	\$5,802	\$5,802	\$9,600
4	\$0	\$5,802	\$5,802	\$15,402
5	\$0	\$5,802	\$5,802	\$21,204
6	\$0	\$5,802	\$5,802	\$27,006
7	\$0	\$5,802	\$5,802	\$32,808
8	\$0	\$5,802	\$5,802	\$38,610
9	\$0	\$5,802	\$5,802	\$44,412
10	\$0	\$5,802	\$5,802	\$50,214
11	\$0	\$5,802	\$5,802	\$56,016
12	\$0	\$5,802	\$5,802	\$61,818
13	\$0	\$5,802	\$5,802	\$67,620
14	\$0	\$5,802	\$5,802	\$73,422
15	\$0	\$5,802	\$5,802	\$79,224
16	\$0	\$5,802	\$5,802	\$85,026
17	\$0	\$5,802	\$5,802	\$90,828
18	\$0	\$5,802	\$5,802	\$96,630
19	\$0	\$5,802	\$5,802	\$102,432
20	\$0	\$5,802	\$5,802	\$108,234