TOOL TOUCH OFF WITHOUT A PROBE

Instructions:

Note: the tool setup and touch-off procedures assume that the machine control has been setup in Absolute Tool Length mode.

Verify Active Device

1. Press INPUT on control panel

2. Select TOOL REVIEW softkey

3. Select TOOL SETUP softkey

4. Select MORE softkey

5. Select TOOL MEASURMENT SETTINGS softkey

6. Select the active Touch-off device

Calibrate the Tool

1. Jog the tool into contact with the

active touch-off device using the

hand-wheel

2. Store the tool length by pressing

the SET LENGTH softkey (F6)