

MANUAL TOOL CHANGE & CLEAR TOOL IN SPINDLE

Instructions:

Performing a Manual Tool Change

1. Press the MANUAL mode button on the control panel
2. Press INPUT on control panel
3. Select TOOL REVIEW softkey
4. Select TOOL SETUP softkey
5. Enter the desired tool number and press ENTER
6. Press the Tool Changer AUTO button – START CYCLE should begin to flash
7. Press the flashing START CYCLE button
8. Verify the AUTO/MANUAL state of the current tool– use the Tool Changer Auto button to toggle the AUTO/MANUAL condition of the tool

Clear Tool in Spindle

1. Press the MANUAL mode button on the control panel
2. Select TOOL MANAGEMENT softkey
3. Select CLEAR TOOL IN SPINDLE softkey
4. Press the flashing START CYCLE button