HOW TO PARK & POWER DOWN YOUR CNC MILL

Park your machine

1. Press the Manual Button

2. Park Machine Softkey

3. Press the flashing Start Cycle button

4. Once the machine is positioned at the park location the control will enter an E-stop condition and the work light will turn off.

Power down your machine

1. Typically, you will park your machine first before you proceed to powering off the machine, but some machinists prefer to press the E-STOP button only.

2. Auxiliary

3. Utility

4. Shut Down Control

5. You will get a message that says, "do you really you want to shut down the control?", select YES

6. Then you may see a message that says "you have work that has not been saved! Continue with exit?", this is just prompting you to know that you may have programs that have not been saved yet. You may want to save those before proceeding, or simply select OK to continue.

7. After a few seconds your screen will transition to a black screen with a message letting you know that it is now safe to turn off the machine.

8. Go ahead and go to the back of the machine and turn the switch in the back