





rexroth A Bosch Company

Systems and power units

- ▶Tank capacity 20, 40, 60 liters
- Standard power units ABMAG → Tank size 100 to 800 liters Max. nominal pressure 280 bar

Max. flow 200 l/min



Service

- Easy and fast identification of needed parts in our online Spare Parts Catalog Efficient and reliable maintenance through
- fast and reliable supply of spare parts World-wide Lower risks and operating costs, through use of genuine Rexroth spare parts
- ▶ Down-time minimized through customer spare part management agreements









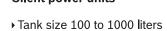
Industrial Hydraulics

Rubber

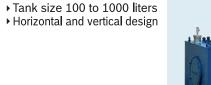
Civil Engineering

Industrial Hydraulics

Bulk Materials Handling



Standard power units ABSKG



Hydraulic drive power units Hägglunds PEC

→ Tank size 100 to 1200 liters Max. operating pressure 350 barMax. flow 2514 l/min



Full performance restored cost-effectively
 Professional repairment with original manufacturer parts

Preventive and Predictive service

Detecting wear before it leads to failure

▶ Predictive maintenance with ODiN - Online Diagnostic Networl

- ▶ Standardized Rexroth repair service worldwide





Metallurgy

and Presses

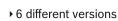


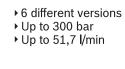


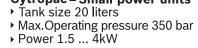




Cement







- Cytrobox Medium power unit
- Tank size : 150 liters Operating pressure: 150 – 350 barPower: 7.5 – 30 kW
- ► Noise enhancement:<70 dB (A) Intelligence on-board
- ▶ lot-ready









Field service

▶ Fitness Check

▶ Rental Equipment

▶ Service Agreements

▶ Oil Analysis

- Application support

- Regular diagnostics and maintenance









Energy technology

Bosch Rexroth Thailand

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Hydraulic pumps and motors

Axial piston pumps



- Fixed and variable piston pumps
- Nominal pressure up to 400 bar Maximum pressure up to 450 bar



- ▶ Low pressure pump
- ▶ Fixed displacement Maximum displacement 140cm³
- Maximum pressure up to 15 bar

Axial piston motors



- Fixed and variable displacement
- Nominal pressure up to 400 bar Maximum pressure up to 450 ba

External gear pumps



- Fixed displacement pumps
- ▶ Size 1.0 ... 100 Nominal pressure up to 280 bar
- SILENCE versions available

Vane pumps



- Fixed and variable displacement
- ▶ Size 14...193
- Maximum pressure up to 210 bar

External gear motors



- ▶ Fixed displacement
- ▶ Size 2.5 ... 45
- Maximum pressure up to 250 bar

Internal gear pumps



- ▶ Fixed displacement pumps ▶Size 1.7 ... 250
- Nominal pressure up to 350 bar

Radial piston pumps



- Fixed and variable piston pumps ▶ Size 0.4 ... 20
 - Maximum pressure up to 700 bar

Radial piston motors



- ►Size 500...380000 Maximum pressure up to 350 bar
- ▶ Specific torque up to 6000 Nm/bar
 - ▶ Size 6 ... 160 ▶ Pressure up to 420 bar

On/off and proportional servo valves

Isolator valves



- ▶ Check, shut-off and prefill valves ▶ Pressure up to 350 bar
- ▶ Size 6 ... 52 (prefill valves ... 500)

Flow control valves

- ▶ Twin throttle, throttle and fine throttle valves ▶ 2- and 3-way flow control valves
- Mechanical, hydraulic or electro-hydraulic actuation ▶ Size 6 ... 32
- ▶ Pressure up to 350 bar

Directional valves



- ▶ Poppet and spool valves Direct or pilot operated
- ▶ Pressure up to 630 bar → Size 1 ... 32



- ▶ Pressure relief, reducing, shut-off and sequence valves
- Pressure up tp 630 bar

2-way cartridge valves

- Logic elements ▶ pressure function directional function
- (active and passive) ▶ Size 16 ... 160
- ▶ Pressure up to 420 bar

Proportional flow control valves

▶ Proportional throttle valve

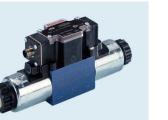
▶ Pressure up to 315 bar

▶ Size 6 ... 63

→ Proportional flow control valve

▶ With or without integrated electronics

Proportional directional valves



- - ▶ Direct or pilot operated → With/ without electrical position feedback
 - Integrated or external electronics ▶ Size 6 ... 52
 - ▶ Pressure up to 350 bar

Proportional pressure control valves



- ▶ Pressure relief valve → Pressure reducing valve
- Direct or pilot operated
- Pressure up to 500 bar

Directional control valves



- ▶ Direct or pilot operated ▶ Electrical position feedback
- → Used in electrohydraulic controllers

Most Rexroth valves are available as sandwich mounted and as block installation valves



Directional servo valves



- ▶ Valve for position, force, pressure or velocity control ▶ High dynamics
- Internal or external electronics ▶ Size 6 ... 32
- ▶ Pressure up to 315 bar

Filters

- → Ventilation filter → Tank mounted filters
- Return line filters Inline filters ▶ Duplex filters
- ▶ Block mounting filters ▶ Suction filters
- Replacement cartridge filters ▶ Sieve basket filters
- ▶ Filter systems ▶ Filter elements → Filter accessories

Filter elements ▶ Size 3 ... 1000

Inline filter ▶Size 45 ... 7500

Pressure up to 450 bar

Maximum pressure 10 bar

▶ Pressure up to 400 bar

Return line filter

▶ Size 40 ... 2500

→ Size 15 ... 7500

Duplex filter







VacuClean® Oil treatment system

- Multi stage filtration
- → oil aging products
- free and dissolved water

Fit4Filter smartphone app simplifies ordering Bosch Rexroth filters

- ▶ Cross reference hydraulic filter elements ▶ Sync-on-demand feature
- ▶ Search by part number or model code

Fit4Filter is available in the Apple App Store and the Google Play™ Store







Cylinders

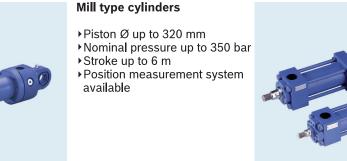
▶ Mill type cylinders and tie rod cylinders

Available as single rod or with double rod ▶ Large hydraulic cylinders

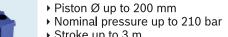
Hydraulic cylinders by Bosch Rexroth

- Cylinder accessories
- ▶ Cylinder spare parts





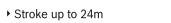
Tie rod cylinders



▶ Stroke up to 3 m Position measurement system

Cylinder accessories

Plugged cylinders



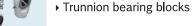
- Force push & pull up to 2600 kN Integrated power box up tp 90 kW
- ▶ Integrated measuring devices • I4.0 capability

▶ Plug and play

No HPU, no hoses



Fork bearing blocks Eye bearing blocks



Large hydraulic cylinders

Piston rod material ▶ Carbon steel or stainless steel

- Surface technologies Nickel / Chromium
- ▶ Ceramax (Plasma)
- ▶ Enduroq 2000 / 2200 (HVOF)
- ▶ Bore Ø up to 1.500 mm ▶ Stroke up to 24 m
- ▶ Civil Engineering
- ▶ Offshore applications





→ Bulk material handling

► Enduroq 1 / 3 (Laser Cladding)
• Metallurgy ▶ Pressing and forming

