



AT&F delivers quality steel products, services and metalworking technologies to the heavy industrial, energy, and defense industries. AT&F's newest location, AT&F Wisconsin is a fully equipped machine shop providing fabricated weldments and complete, ready-for-assembly components. AT&F Wisconsin is strategically located to make shipping easy for our midwestern customers.

■ Facility

- 60,000 sq ft building
- 4 Large bays
- 60 ton maximum lifting capacity
- 20 ft under hook

■ Plasma Cutting

- Widths up to 10 ft (3 m)
- Lengths up to 43 ft (13 m)
- Thicknesses up to 2 in (178 mm)
- Auto Beveling

■ Oxy Fuel Cutting

- Up to 8 in thick plate
- Widths up to 10 ft (3 m)
- Lengths up to 43 ft (13 m) cutting envelope

■ Press Brake Forming

- 1500T CNC
 - Length up to 30 ft (9 m)
- 500T
 - Length up to 14 ft (4 m)

■ Machining

- Horizontal Boring Machine:
 - Length 30 ft
 - Height 8 ft
 - Width 6 ft
 - Travel: X = 29.25 ft (354.3 in), Y = 8.2 ft (98.4 in), Z = 5.5 ft (65 in)
 - 30,000 lb capacity rotary table

■ Welding

- SUBARC (SAW)
- MIG (GMAW)
- TIG (GTAW)
- Stick Electrode (SMAW)
- AWS D1.1
- AWS D1.5

■ Assembly

- Mechanical
- Hydraulic
- High or low volume

■ Blasting and Painting

- Local partnerships for blasting and painting

■ Non-Destructive Testing

- X-Ray, Dye Penetrant, Magnetic
- Particle, Ultra-Sonic and Visual, RT

■ Quality Systems

- ISO Compliant System

■ Transportation

- 15,000 lb capacity truck
- 24' bed